TELETYPE

PRINTING TELEGRAPH SYSTEMS

BULLETIN 1162B

PARTS

MODEL 28 PRINTER SET

(RACK MOUNTED)



LIST OF EFFECTIVE PAGES MAY 1956

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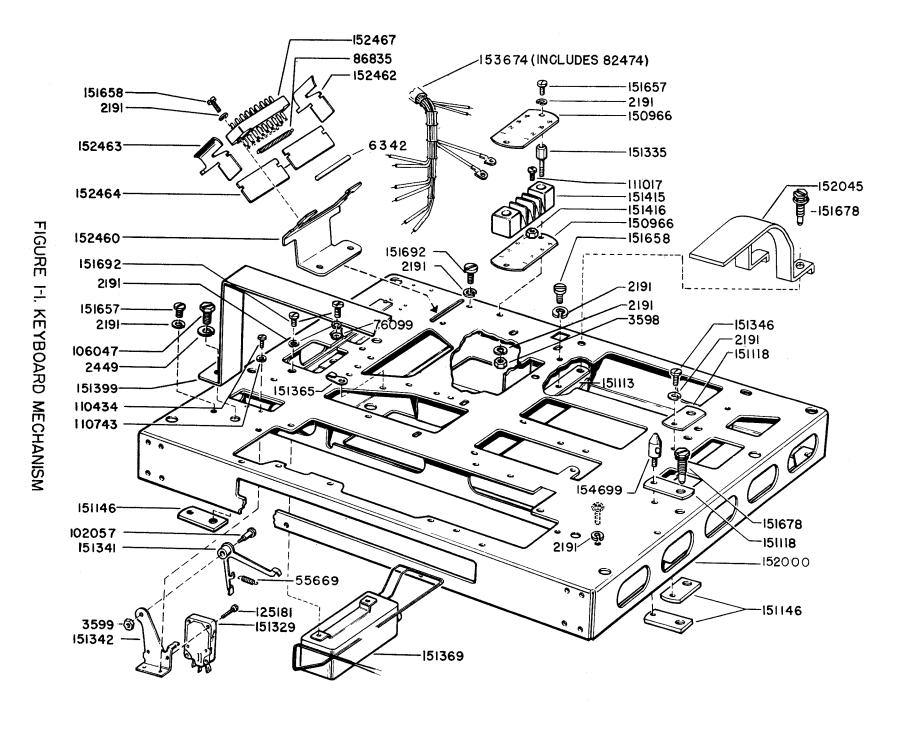
THE MODEL 28 PRINTER SET (RACK MOUNTED) CONSISTS OF THE FOLLOWING:

LP6RN/AY213 Typing Unit LK4RN118 Keyboard Unit LMU3 Motor Unit, with 151060 Gear LESU6/119 Electrical Service Unit LPC202BU120 Printer Cover
--

SECTION 1

KEYBOARD AND VARIABLE FEATURES

ORIGINAL



Part		Part	
Number	Description	Number	Description
2191	Lock Washer	151341	Contact Lever
2449	Lock Washer	151342	Bracket
3598	Nut (6-40)	151346	Screw $(6-40 \times 3/8 \text{ Fil.})$
3599	Nut (4-40)	151365	Terminal
6342	Terminal Wire (1" Tinned)	151369	Electrical Noise Suppressor
55669	Spring	151399	Guard Bracket
76099	Flat Washer	151415	Insulating Block
82474	Terminal Lug	151416	Nut (6-40)
86835	Spring	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
102057	Shoulder Screw (4-40)	151658	Screw (6-40 x $5/16$ Fil.)
106047	Screw $(1/4-32 \times 1/2 \text{ Hex.})$	151678	Pilot Screw (1/4 - 32)
110434	Screw (4-40 x 1/4 Fil.)	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
110743	Lock Washer	152000	Base
111017	Screw $(6-40 \times 5/16 \text{ Fil.})$	152045	Guard
125181	Screw (2-56 x 3/8 Fil.)	152460	Bracket
150966	Insulator	152462	Right Latch
151113	Strip	152463	Left Latch
151118	Spacing Plate	152464	Insulator
151146	Mounting Strap	152467	Connector
151329	Sensitive Switch	153674	Cable Assembly
15 13 35	Stud	154699	Locating Stud

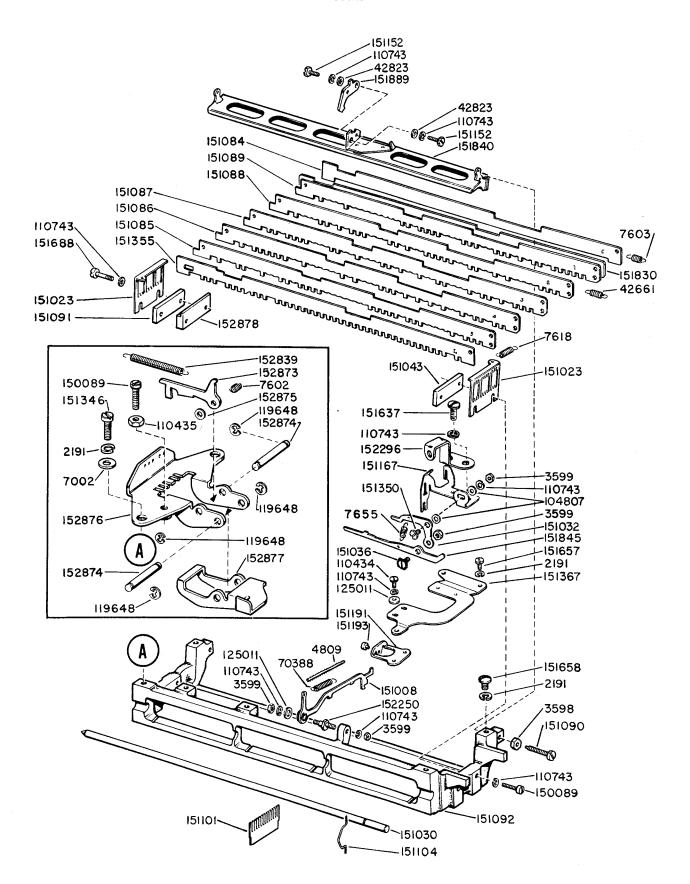
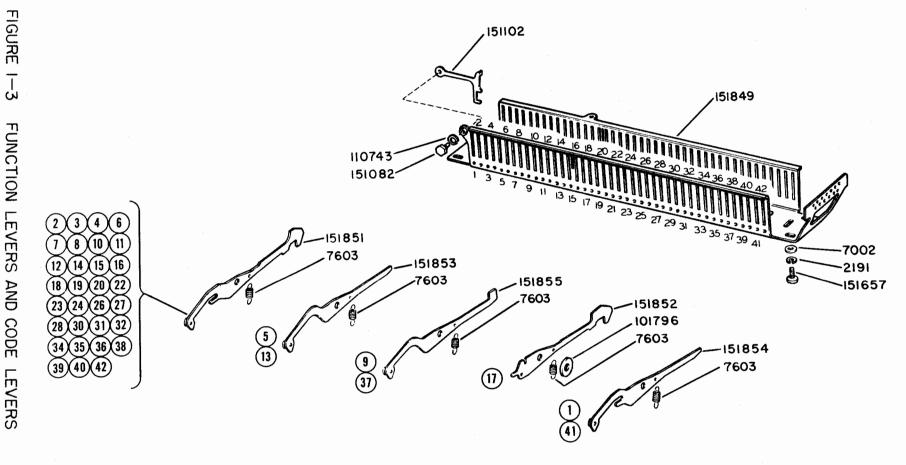
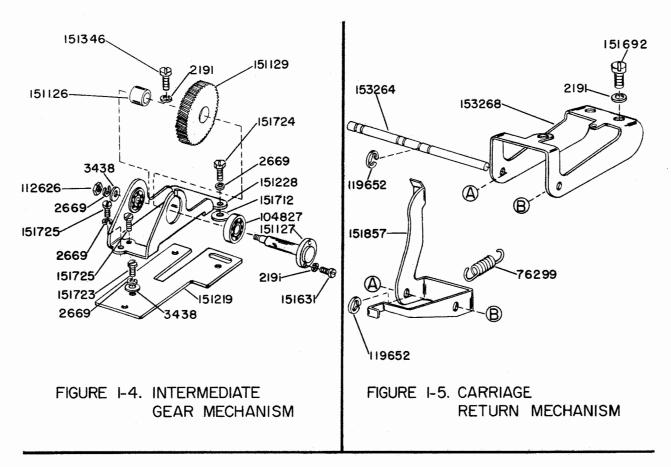


FIGURE 1-2, CODE BAR MECHANISM

Part		Part	
Number	Description	Number	Description
2191	Lock Washer	151090	Pilot Screw (6-40)
3598	Nut (6-40)	151091	Plate
3599	Nut (4-49)	151092	Code Bar Frame
4809	Felt Wick	151101	Code Bar Guide
7002	Flat Washer	151104	Clip
7602	Spring	151152	Screw $(4-40 \times 3/16 \text{ Hex.})$
7603	Spring	151167	Non-Repeat Bracket
7618	Spring	151191	Bracket
7655	Spring	151193	Bumper
42661	Spring	151346	Screw $(6-40 \times 3/8 \text{ Fil.})$
42823	Flat Washer	151350	Shoulder Screw (4-40)
70388	Spring	151355	Lock Bar
104807	Flat Washer	151367	Plate
110434	Screw (4-40 x 1/4 Fil.)	151637	Screw $(4-40 \times 1/4 \text{ Fil.})$
110435	Nut (4-40)	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
110743	Lock Washer	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
119648	Retaining Ring	151688	Screw $(4-40 \times 5/8 \text{ Fil.})$
125011	Flat Washer	151830	Upstop Bar
150089	Screw (4-40 x 1/2 Fil.)	151840	Bail
151008	Latch Lever	151845	Lever
151023	Code Bar Guide	151889	Extension
151030	Code Lever Shaft	152250	
151032	Bell Crank	152296	Spring Bracket
151036	Shoulder Screw (4-40)	152839	Spring
151043	Plate	152873	Latch
151084	Clutch Trip Bar	152874	Latch Shaft
151085	Code Bar (#5)	152875	Sp acer
151086	Code Bar (#4)	152876	Bracket
151087	Code Bar (#3)	152877	Bail
151088	Code Bar (#2)	152878	Code Bar Stop Bracket
151089	Code Bar (#1)		



Pa rt Number	Description	Part Number	Description
2191 7002 7603 101796 110743 151082 151102	Lock Washer Flat Washer Spring Felt Washer Lock Washer Pilot Screw (4-40) Pawl	151657 151849 151851 151852 151853 151854 151855	Screw (6-40 x 1/4 Fil.) Code Lever Guide Code Bar Lever Space Code Lever Function Lever Function Lever Function Lever



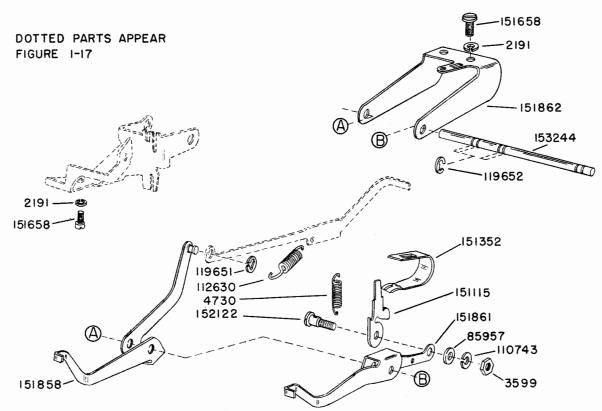
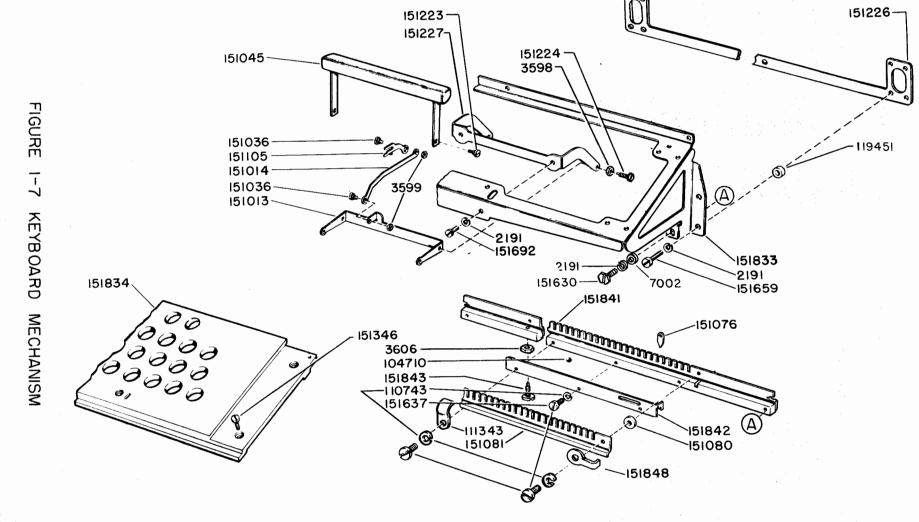


FIGURE 1-6. KEYBOARD LOCK AND LOCAL LINE FEED MECHANISM

NUMERICAL INDEX - FIGURES 1-4, 1-5, 1-6

Part		Part	
Number	Description	Number	Description
2191	Lock Washer	151346	Screw (6-40 x 3/8 Fil.)
2669	Lock Washer	151352	Spring
3438	Flat Washer	151631	Screw $(6-40 \times 5/16 \text{ Hex.})$
3599	Nut (4-40)	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
4703	Spring	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
76299	Spring	151712	Pivot Button
85957	Flat Washer	151723	Screw (10-32 x 3/8 Hex.)
104827	Ball Bearing	151724	Screw (10-32 x $5/8$ Hex.)
110743	Lock Washer	151725	Screw (10-32 x $3/4$ Fil.)
112626	Nut (10-32)	151857	Bail
112630	Spring	151858	Bail
119651	Retaining Ring	151861	Bail
119652	Retaining Ring	151862	Bracket
151115	Plunger Lever	152122	Shoulder Screw (4-40)
151126	Spacer	153244	Shaft
151127	Shaft	153264	Shaft
151129	Helical Driving Gear	153268	Bracket
151219	Plate		
151228	Bracket with Bearing		



Part Number	Description	Part Number	Description
2191	Lock Washer	151105	Space Code Lever Extension
3598	Nut (6-40)	151223	Shoulder Screw (4-40)
3599	Nut (4-40)	151224	Pilot Screw (6-40)
3606	Nut (6-40)	151226	Strip
7002	Flat Washer	151227	Space Bar Bracket
104710	Bearing Ball	151346	Screw $(6-40 \times 3/8 \text{ Fil.})$
110743	Lock Washer	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
111343	Cable Clamp	151637	Screw $(4-40 \times 1/4 \text{ Fil.})$
119451	Spacer	151659	Screw $(6-40 \times 1/2 \text{ Fil.})$
151013	Space Bar Bail	151692	Screw (6-40 x 3/16 Fil.)
151014	Space Code Link	151833	Front Frame
151036	Shoulder Screw (4-40)	151834	Keytop Guide Plate
151045	Spacing Bar	151841	Ball Channel
151076	Wedgelock	151842	Ball Retainer
151080	Spacing Washer	151843	Adjusting Screw (6-40)
151081	Wedge Retainer	151848	Lock

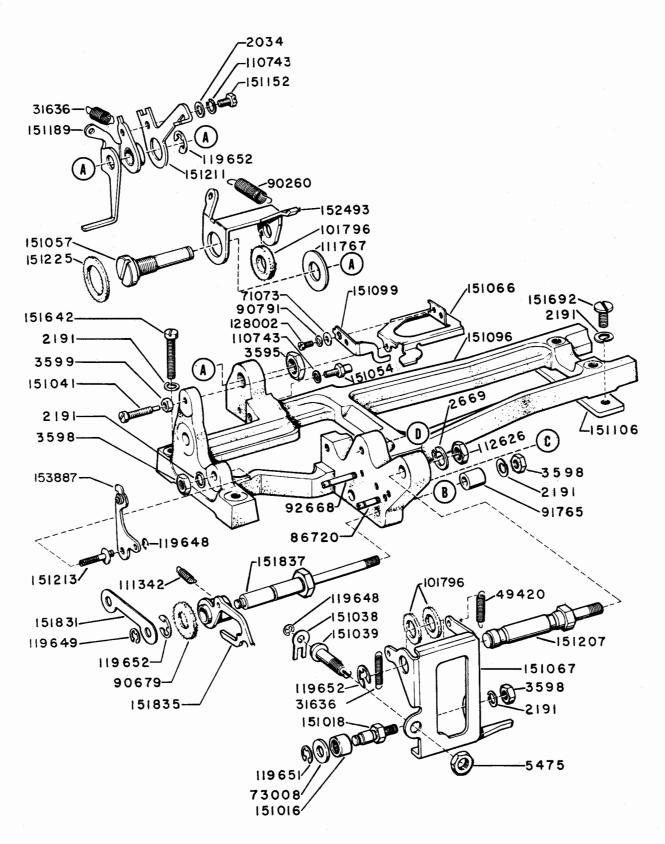
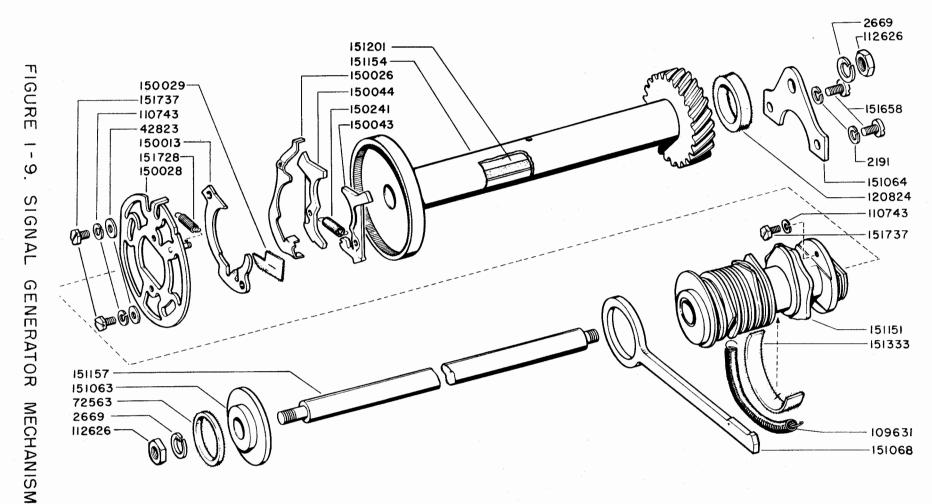


FIGURE 1-8. SIGNAL GENERATOR MECHANISM

Part		Part	
Number	Description	Number	Description
2034	Flat Washer	128002	Screw (2-56 x 3/16 Fil.)
2191	Lock Washer	151016	Roller Bearing
2669	Lock Washer	151018	Stud
3595	Nut (1/4 - 32)	151038	Guide Plate
3598	Nut (6-40)	151039	Stud
3599	Nut (4-40)	151041	Pilot Screw (4-40)
5475	Nut (3/16 - 40)	151054	Stud
31636	Spring	151057	Pilot Screw $(1/4 - 32)$
49420	Spring	151066	Rocker Bail
71073	Flat Washer	151067	Code Bar Bail
73008	Flat Washer	151096	Signal Generator Frame
86720	Spring Post	151099	Rocker Extension
90260	Spring	151106	Plate
90679	Felt Washer	151152	Screw $(4-40 \times 3/16 \text{ Hex.})$
90791	Lock Washer	151189	Clutch Trip Bail
91765	Spacer	151207	Stud
92668	Spring Post	151211	Stop Lever
101796	Felt Washer	151213	Eccentric Stud
110743	Lock Washer	151225	Felt Washer
111342	Spring	151642	Screw $(6-40 \times 3/4 \text{ Fil.})$
111767	Flat Washer	151692	Screw (6-40 x 3/16 Fil.)
112626	Nut (10-32)	151831	Link
119648	Retaining Ring	151835	Latch Lever
119649	Retaining Ring	151837	Stud
119651	Retaining Ring	152493	Latch Lever
119652	Retaining Ring	153887	Detent



Part Number	Description	Part Number	Description
2191 2669 42823 72563 109631 110743 112626 120824 150013 150026 150028	Lock Washer Lock Washer Flat Washer Felt Washer Spring Lock Washer Nut (10-32) Felt Washer Adjusting Disk Shoe Release Lever Disk Felt Wick	150043 150044 150241 151063 151064 151068 151151 151154 151157 151201 151333 151658	Shoe (Secondary) Shoe (Primary) Spring Spacer Rear Plate Reset Lever Cam Gear Sleeve Shaft Felt Oiler Screw (6-40 x 5/16 Fil.) Spring
		151737	Screw $(4-40 \times 11/64 \text{ Hex.})$

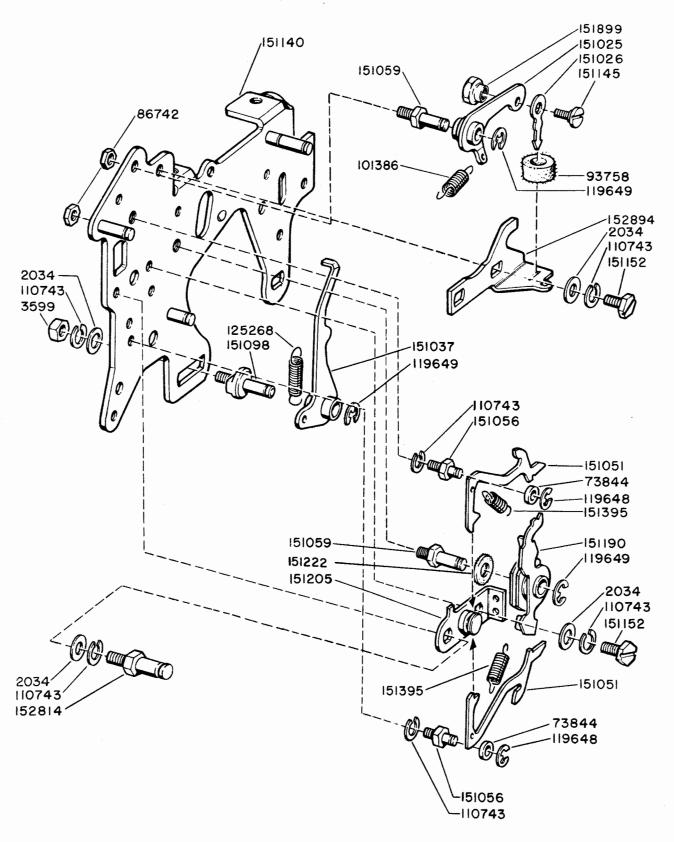


FIGURE 1-10. SIGNAL GENERATOR MECHANISM

Part Number	Description	Part Number	Description
2034	Flat Washer	151056	Stud
3599	Nut (4-40)	151059	Stud
73844	Flat Washer	151098	Stud
86742	Nut (4-40)	151140	Plate
93758	Felt Washer	151145	Shoulder Screw (2-56)
101386	Spring	151152	Screw $(4-40 \times 3/16 \text{ Hex.})$
110743	Lock Washer	151190	Oscillating Lever
119648	Retaining Ring	151205	Plate
119649	Retaining Ring	151222	Felt Washer
125268	Spring	151395	Spring
151025	Detent Lever	151899	Shoulder Nut (2-56)
151026	Arm	152814	Stud
151037	Flutter Lever	152894	Stop Bracket
151051	Intermediate Lever		

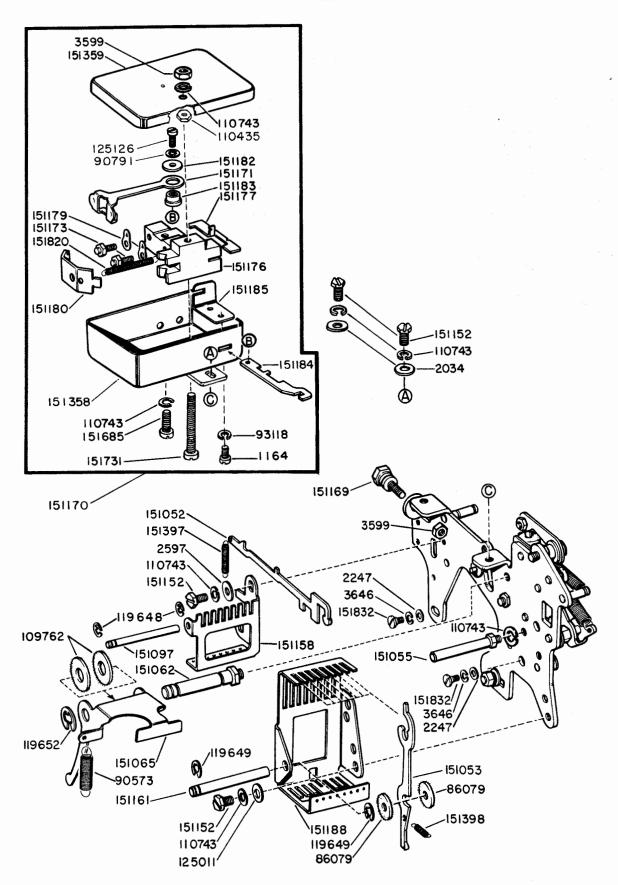


FIGURE I-II. SIGNAL GENERATOR MECHANISM

Page		Page	
Number	Description	Number	Description
1164	Screw (2-56 x $3/16$ Fil.)	151158	Selector Finger Guide
2034	Flat Washer	151161	Shaft
2247	Flat Washer	151169	Adjusting Screw (4-40)
2597	Flat Washer	151170	Contact Assembly
3599	Nut (4-40)	151171	Toggle
3646	Lock Washer	151173	Electrical Contact Screw (4-40)
86079	Felt Washer	151176	Base
90573	Spring	151177	Terminal
90791	Lock Washer	151179	Terminal
93118	Lock Washer	151180	Toggle Link
109762	Felt Washer	151182	Insulating Washer
110435	Nut (4-40)	151183	Insulator
110743	Lock Washer	151184	Toggle Extension
119648	Retaining Ring	151185	Guide
119649	Retaining Ring	151188	Transfer Lever Guide
119652	Retaining Ring	151358	Contact Box with Bracket
125011	Flat Washer	151359	Cover with Spring
125126	Screw (2-56 x 9/32 Fil.)	151397	Spring
151052	Selector Lever	151398	Spring
151053	Transfer Lever	151685	Screw $(4-40 \times 5/16 \text{ Fil.})$
151055	Post	151731	Screw (4-40 x 7/8 Fil.)
151062	Stud	151820	Spring
151065	Locking Bail	151832	Shoulder Screw (6-40)
151097	Shaft		
151152	Screw (4-40 x 3/16 Hex.)		

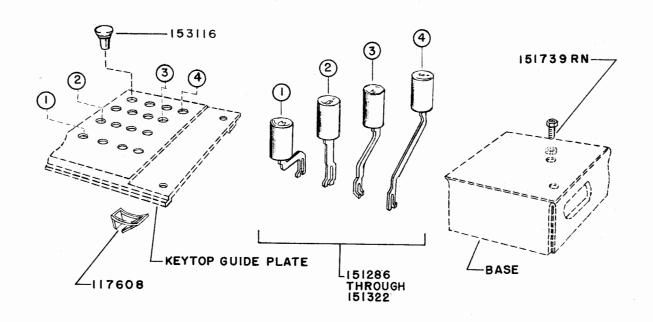
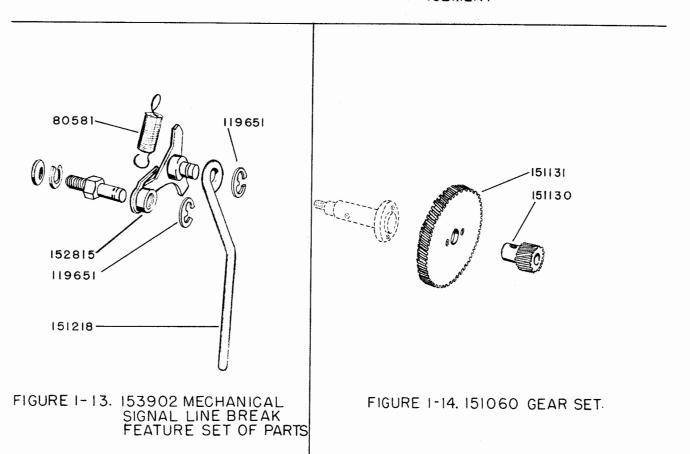
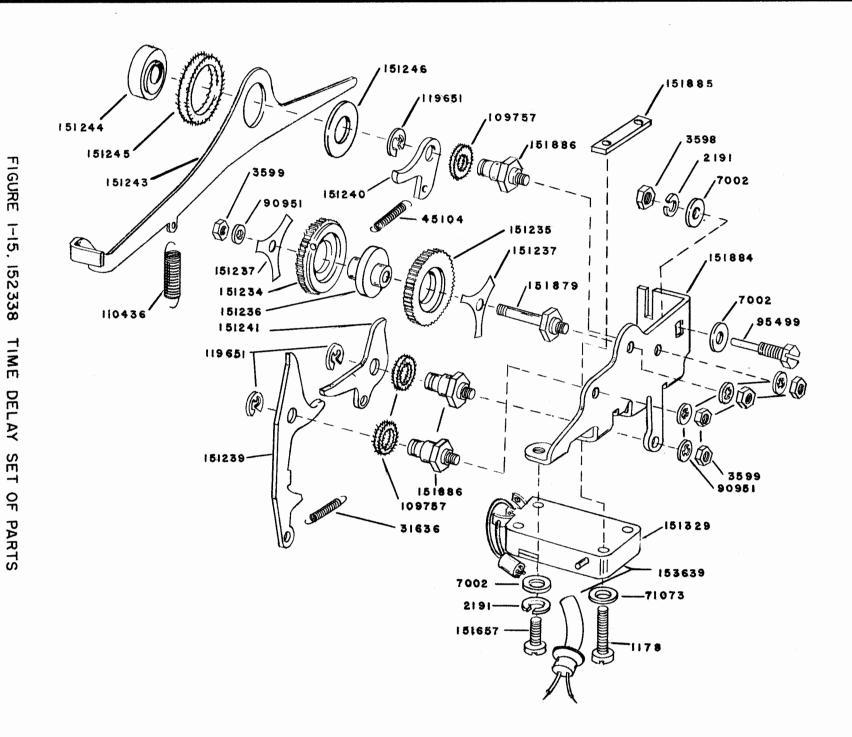


FIGURE 1-12.RN KEYLEVER ARRANGEMENT



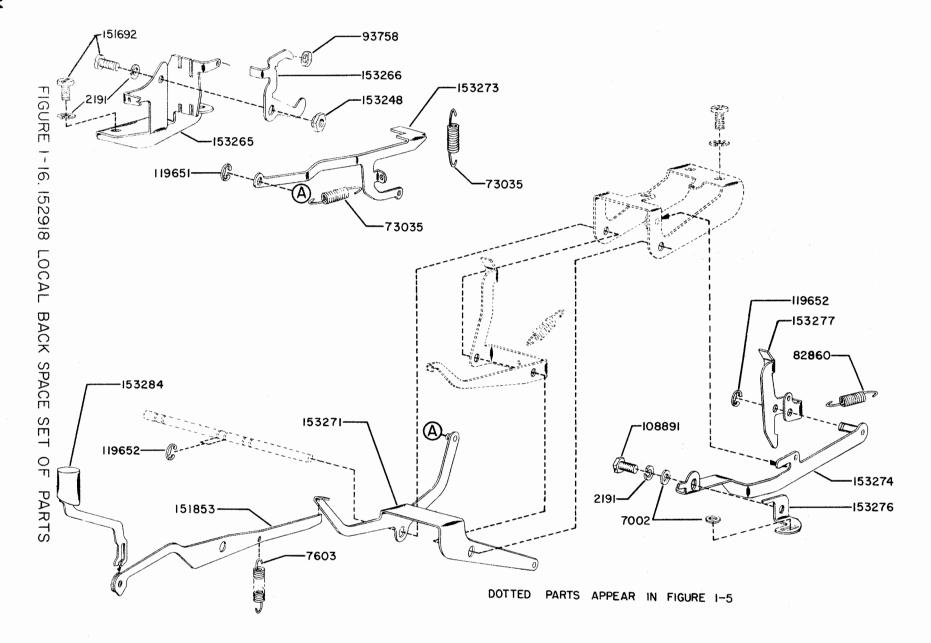
NUMERICAL INDEX - FIGURE 1-12, 1-13, 1-14

Part		Part	_
Number	Description	Number	Description
80581	Spring	151302	(A -)
117608	Speed Nut	151303	(S BELL)
119651	Retaining Ring	151304	(D \$)
151060	Gear Set (60 WPM)	151305	(F !)
151130	Helical Driving Gear	151306	(G &)
151131	Helical Driven Gear	151307	(H)
151218	Break Rod	151308	(J ¹)
		151309	(K ()
	<u>Keylevers</u>	151310	(L))
		151311	(CAR RET)
151286	(LCC LF)	1.51.31.2	(FIGS)
151287	(LOC CR)	151313	(Z ")
151288	(KBD UNLK)	151314	(x /)
151289	(KBD LOCK)	151315	(C :)
151290	(BREAK)	151316	(V ;)
151291	(REPT)	151317	(B ?)
151292	(Q 1)	151318	(N ,)
151293	(W 2)	151319	(M .)
151294	(E 3)	151320	(LTRS)
151295	(R 4)	151321	(LINE FEED)
151296	(T 5)	151322	(NO SYMBOL)
151297	(Y 6)		
151298	(U 7)	151739RN	Identification Screw (6-40)
151299	(18)	152815	Break Lever
151300	(0,9)	153116	Button Plug
151301	(P Ø)	153902	Mechanical Signal Line Break
			Set of Parts

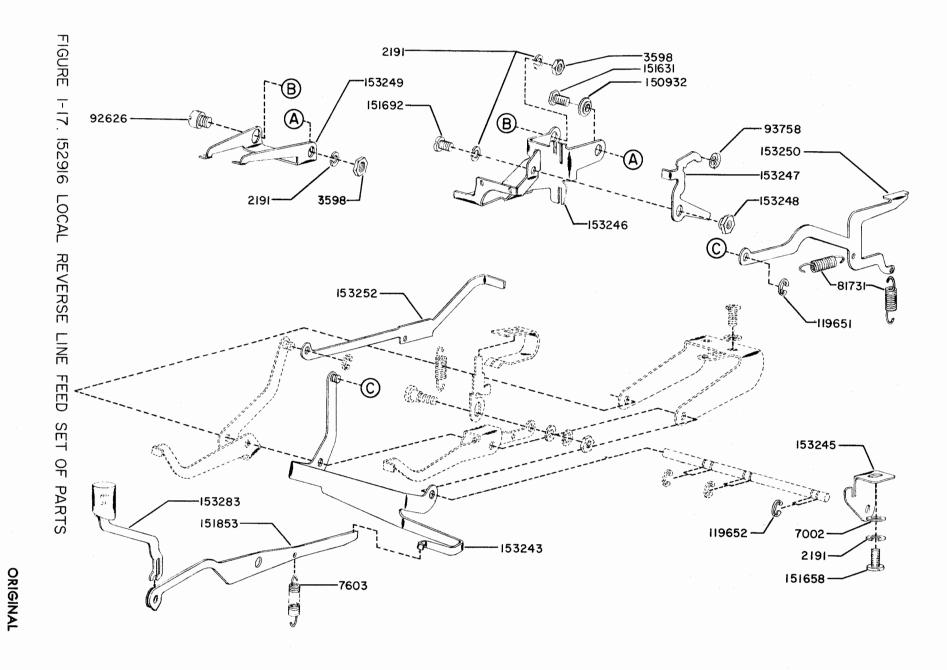


Part		Part	
Number	Description	Number	Description
1178	Screw (2-56 x 7/16 Fil.)	151237	Spring
2191	Lock Washer	151239	Contact Pawl
3598	Nut (6-40)	151240	Latch Pawl
3599	Nut (4-40)	151241	Latching Lever
7002	Flat Washer	151243	Pawl Pawl
31636	Spring	151244	Eccentric Bushing
45104	Spring	151245	Felt Washer
71073	Flat Washer	151246	Sh i m
90951	Lock Washer	151329	Sensitive Switch
95499	Pilot Screw (6-40)	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
109757	Felt Washer	151879	Stud
110436	Spring	151884	Bracket
119651	Retaining Ring	151885	Nut Plate
151234	Ratchet	151886	Stud
151235	Ratchet	152338	Time Delay Set of Parts
151236	Hub	153639	Cable Assembly





Part	*	Part	B
Number	Description	Number	Description
2191	Lock Washer	152918	Local Back Space Set of Parts
7002	Flat Washer	153248	Shoulder Bushing
7603	Spring	153265	Bracket
73035	Spring	153266	Trip Lever
82860	Spring	153271	Bail
93758	Felt Washer	153273	Trip Link
108891	Screw $(6-40 \times 3/16 \text{ Hex.})$	153274	Adjusting Lever
119651	Retaining Ring	153276	Adjusting Bracket
119652	Retaining Ring	153277	Transfer Bail
151692	Screw $(6-40 \times 3/16 \text{ Hex.})$	153284	Key Lever (LOC B SP)
151853	Function Lever		



Part Number	Description	Part Number	Description
21.91 35.98 7002 7603 81.731 92626 93.758 11.9651 11.9652 15.0932 151631 151658	Lock Washer Nut (6-40 Hex.) Flat Washer Spring Spring Stud Felt Washer Retaining Ring Retaining Ring Shoulder Bushing Screw (6-40 x 5/16 Hex.) Screw (6-40 x 5/16 Fil.)	151692 151853 152916 153243 153245 153246 153247 153248 153249 153250 153252	Screw (6-40 x 3/16 Fil.) Function Lever Local Reverse Line Feed Set of Parts Bail Bracket Bracket Trip Lever Shoulder Bushing Transfer Bail Trip Link Trip Link Key Lever (LOC R LF)

SECTION 2

TYPING UNIT AND VARIABLE FEATURES

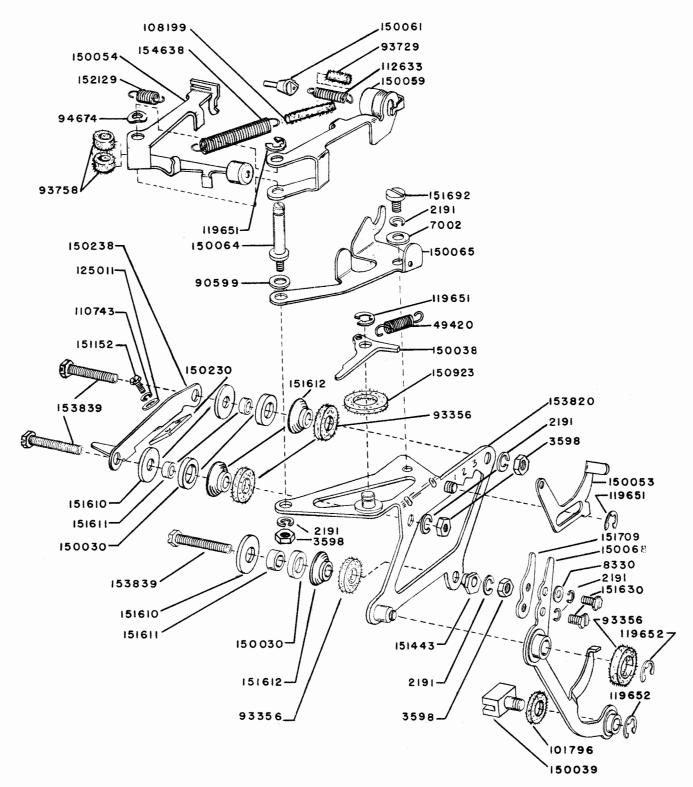
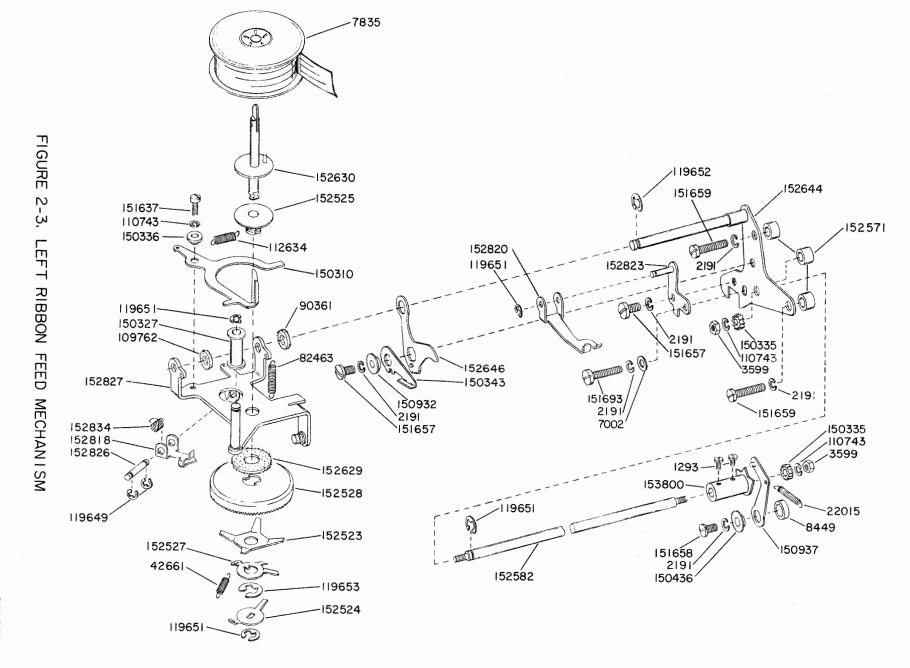


FIGURE 2-1, PRINTING CARRIAGE MECHANISM

Part Number	Description	Part Number	Description
2191	Lock Washer	150054	Bail with Roller
3598	Nut (6-40)	150059	Bail
7002	Flat Washer	150061	Print Hammer Head
8330	Flat Washer	150064	Stud
49420	Spring	150065	Stop Bracket
90599	Shim	150068	Arm
93356	Felt Washer	150230	Plate
93729	Felt Wick	150238	Bracket
93758	Felt Washer	150923	Felt Washer
94674	Cup Washer	151152	Screw $(4-40 \times 3/16 \text{ Hex.})$
101796	Felt Washer	151443	Eccent ric
108199	Felt Wick	1516 1 0	Flat Washer
110743	Lock Washer	1516 1 1	Bushing
112633	Spring	151612	Spacer
119651	Retaining Ring	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
119652	Retaining Ring	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
125011	Flat Washer	151709	Arm
150030	Bearing Roller	152129	Spring
150038	Latch	153820	Frame
150039	Bearing Stud	153839	Screw $(6-40 \times 5/8 \text{ Hex.})$
150053	Bracket	154638	Spring

ORIGINAL

Part		Part	
Number	Description	Number	Description
2191	Lock Washer	151657	Screw (6-40 x 1/4 Fil.)
		152255	Bar with Retainer
42827	Screw $(3-48 \times 1/4 \text{ Fil.})$		
110434	Screw (4-40 x 1/4 Fil.)	152256	Code Bar (1, 2 & Common)
110743	Lock Washer	1 5225 7	Spring
150288	Bracket	1 52548	Bar
150289	Post	1 5255 1	Code Bar (4 & 5)
150293	Retainer Plate	152552	Code Bar (3)
150301	Retainer Plate	152553	Code Bar (Shift & Unshift)
150302	Shim	152572	Bracket
150304	Guide Bracket	152574	Plate
150535	Spring	152575	Bracket
150537	Bearing Ball	152576	Bracket
151152	Screw (4-40 x 3/16 Hex.)	153320	Code Bar (Suppression)
151618	Screw (6-40 x 7/16 Fil.)	153321	Tie Bracket
151630	Screw $(6-40 \times 1/4 \text{ Hex.})$	153819	Lock Washer



Part Number	Description	Part Number	Description
	· •		_
1293	Screw (6-40 x $1/8$ Fil.)	150937	Lever
2191	Lock Washer	151637	Screw $(4-40 \times 1/4 \text{ Fil.})$
3599	Nut (4-40)	151657	Screw (6-40 x 1/4 Fil.)
7002	Flat Washer	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
7835	Black Record Ribbon - Underwood Spool	151659	Screw $(6-40 \times 1/2 \text{ Fil.})$
8449	Collar	151693	Screw (6-40 x $9/16$ Fil.)
22015	Spring	152523	Spring
42661	Spring	152524	Bracket
82463	Spring	152525	Hub
90361	Felt Washer	152527	Plate (Left)
109762	Felt Washer	152528	Ribbon Ratchet (Left)
110743	Lock Washer	152571	Sp acer
112634	Spring	152582	Shaft
119649	Retaining Ring	152629	Friction Washer
119651	Retaining Ring	152630	Shaft
119652	Retaining Ring	152644	Bracket
119653	Retaining Ring	152646	Reversing Lever (Left)
150310	Ribbon Lever (Left)	152818	Detent Lever (Left)
150327	Roller	152820	Feed Lever (Left)
150335	Spur Gear	152823	Bracket (Left)
150336	Bushing	152826	Detent Pin
150343	Lever (Left)	152827	Spool Bracket (Left)
150436	Bushing	152834	Torsion Spring
150932	Shoulder Bushing	153800	Cam with Hub

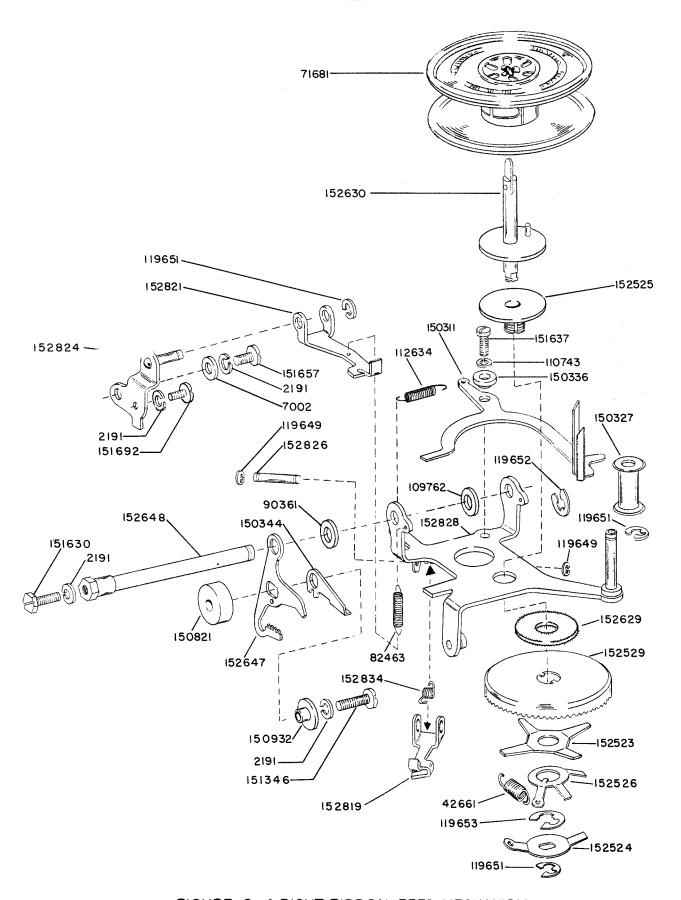
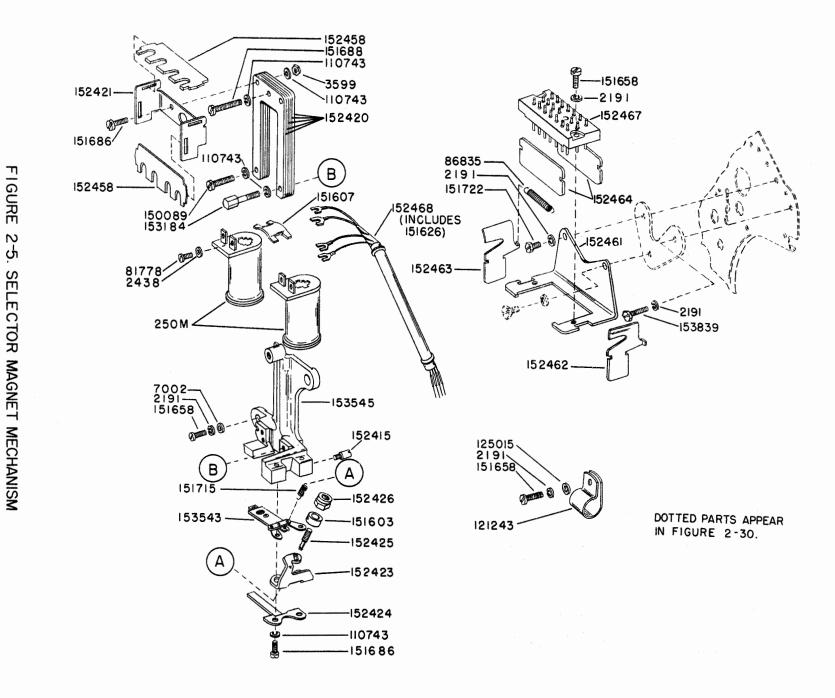
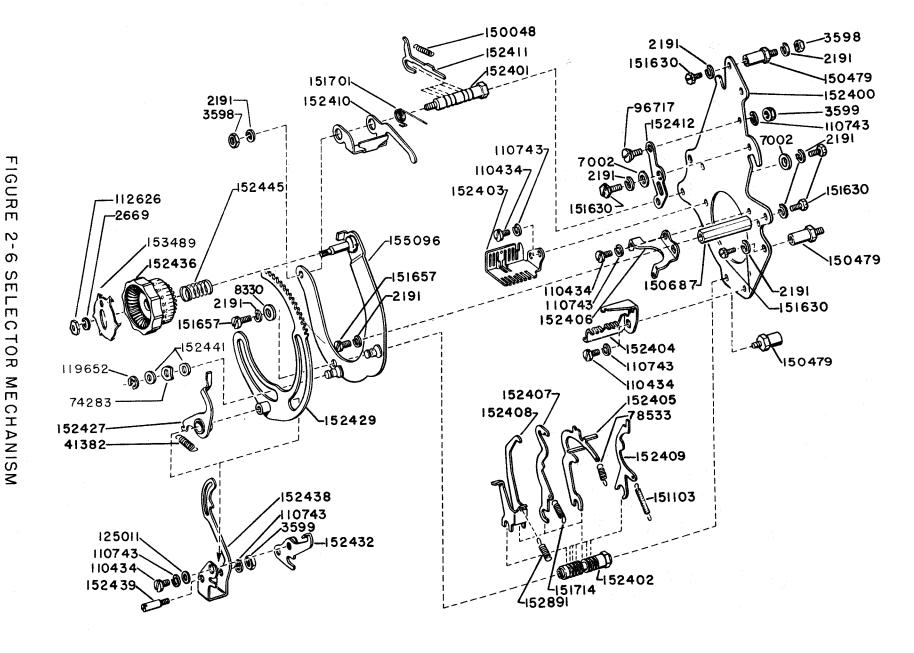


FIGURE 2-4. RIGHT RIBBON FEED MECHANISM

Part		Part	
Number	Description	Number	Description
2191	Lock Washer	151630	Screw (6-40 x $4/4$ Hex.)
7002	Flat Washer	151637	Screw $(4-40 \times 1/4 \text{ Fil.})$
4266 1	Spring	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
71681	Ribbon Spool - Without Ribbon	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
82463	Spring	152523	Spring
90361	Felt Washer	152524	Bracket
109762	Felt Washer	152525	Hub
110743	Lock Washer	152526	Plate (Right)
112634	Spring	152529	Ribbon Ratchet (Right)
119649	Retaining Ring	152629	Friction Washer
119651	Retaining Ring	152630	Shaft
119652	Retaining Ring	152647	Reversing Lever (Right)
119653	Retaining Ring	152648	Stud
150311	Ribbon Lever (Right)	152819	Detent Lever (Right)
150327	Roller	152821	Feed Lever (Right)
150336	Bushing	152824	Bracket (Right)
150344	Lever (Right)	152826	Detent Pin
150821	Spacer	152828	Spool Bracket (Right)
150932	Shoulder Bushing	152834	Torsion Spring
151346	Screw $(6-40 \times 3/8 \text{ Fil.})$		

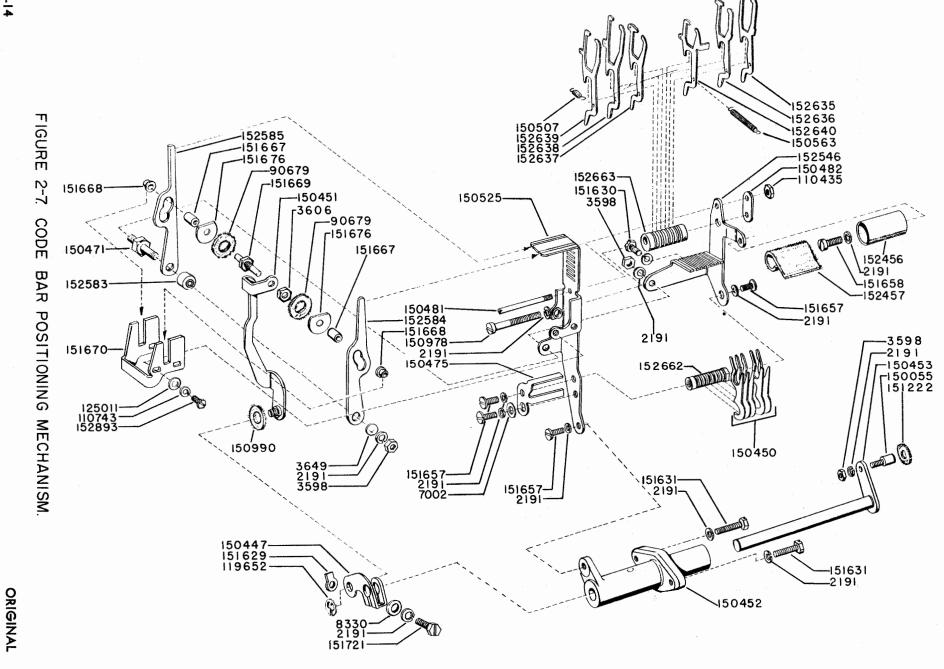


Part		Part	
Number	Description	Number	Description
250M	Magnet Coil	152415	Stud
2191	Lock Washer	152420	Lamination
2438	Flat Washer	152421	Bracket
3599	Nut (4-40)	152423	Bracket
7002	Flat Washer	152424	Stop Plate
81778	Screw $(4-40 \times 3/16 \text{ Fil.})$	152425	Spring Post
86835	Spring	152426	Self Locking Nut (6-40)
110743	Lock Washer	152458	Shield
121243	Cable Clamp	152461	Bracket
125015	Flat Washer	152462	Right Latch
150089	Screw (4-40 x $1/2$ Fil.)	152463	Left Latch
151603	Spacer	152464	Insulator
151607	Spring Retainer	152467	Connector
151626	Terminal Lug	152468	Cable Assembly
151658	Screw (6-40 x 5/16 Fil.)	153184	Post
151686	Screw (4-40 x 3/8 Fil.)	153543	Armature
151688	Screw (4-40 x 5/8 Fil.)	153545	Bracket
151715	Spring	153839	Screw $(6-40 \times 5/8 \text{ Hex.})$
151722	Screw (6-40 x 3/16 Hex.)		

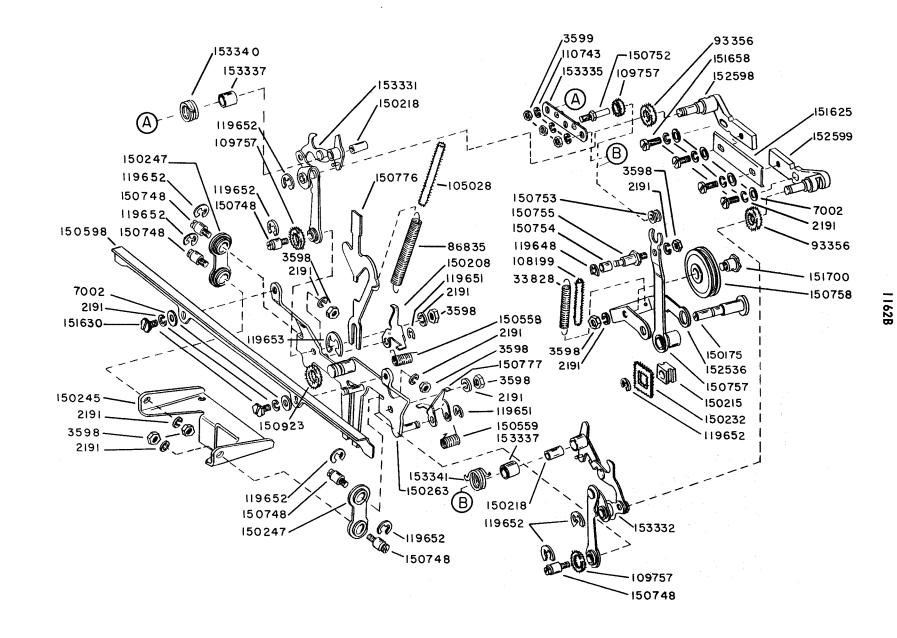


Part		Part	
Number	Description	Number	Description
2191	Lock Washer	152401	Guide
2669	Lock Washer	152402	Guide
3598	Nut (6-40)	152403	Bracket
3599	Nut (4-40)	152404	Bracket
7002	Flat Washer	152405	Lev er
8330	Flat Washer	152406	Bracket
41382	Spring	152407	Lock Lever
74283	Spring Washer	152408	Start Lever
78533	Spring	152409	Selecting Lever
96717	Shoulder Screw (4-40)	152410	Reset Bail
110434	Screw $(4-40 \times 1/4 \text{ Fil.})$	152 411	Push Lever
110743	Lock Washer	152412	Link
112626	Nut (10-32)	152427	Latch with Hub
119652	Retaining Ring	152429	Sector Rack with Hub
125011	Flat Washer	152432	Stop Arm with Hub
150048	Spring	152436	Knob
150479	Stud	152438	Ba il
150687	Stud	152439	Shaft
151103	Spring	1 524 41	Flat Washer
151630	Screw $(6-40 \times 1/4 \text{ Hex.})$	152445	Spring
151657	Screw (6-40 x 1/4 Fil.)	152891	Spring
151701	Torsion Spring	153489	Detent
151714	Spring	155096	Plate with Studs
152400	Plate		

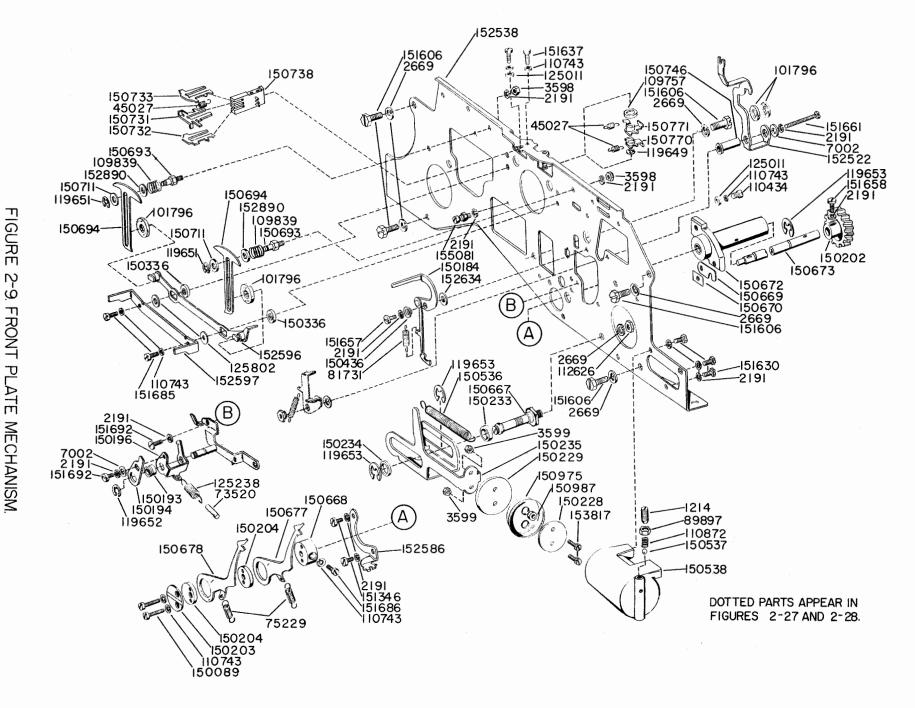




Part		Part	
Number	Description	Number	Description
2191	Lock Washer	151629	Nut (6-40)
3598	Nut (6-40)	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
3606	Nut (6-40)	151631	Screw $(6-40 \times 5/16 \text{ Hex.})$
3649	Flat Washer	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
7002	Flat Washer	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
8330	Flat Washer	151667	Roller
90679	Felt Washer	151668	Roller
110435	Nut (4-40)	151669	Stud
110743	Lock Washer	151670	Bracket
119652	Retaining Ring	151676	Shim
125011	Flat Washer	151721	Screw $(6-40 \times 3/4 \text{ Hex.})$
150055	Stud	152456	Wick Holder
150447	Arm	152457	Felt Wick
150450	Arm	152546	Bracket
150451	Link	152583	Sleeve Bearing
150452	Bearing	152584	Lever
150453	Shaft	152585	Lever
150471	Stud	152635	Transfer Lever (1)
150475	Retainer Bracket	152636	Transfer Lever (2)
150481	Shaft	152637	Transfer Lever (3)
150482	Plate	152638	Transfer Lever (4)
150507	Spring	152639	Transfer Lever (5)
150525	Bracket	152640	Transfer Lever (C)
150563	Spring	152662	Shaft
150978	Screw (6-40 x 1-1/8 Fil.)	152663	Guide
150990	Felt Washer	152893	Screw $(4-40 \times 1/4 \text{ Hex.})$
151222	Felt Washer		

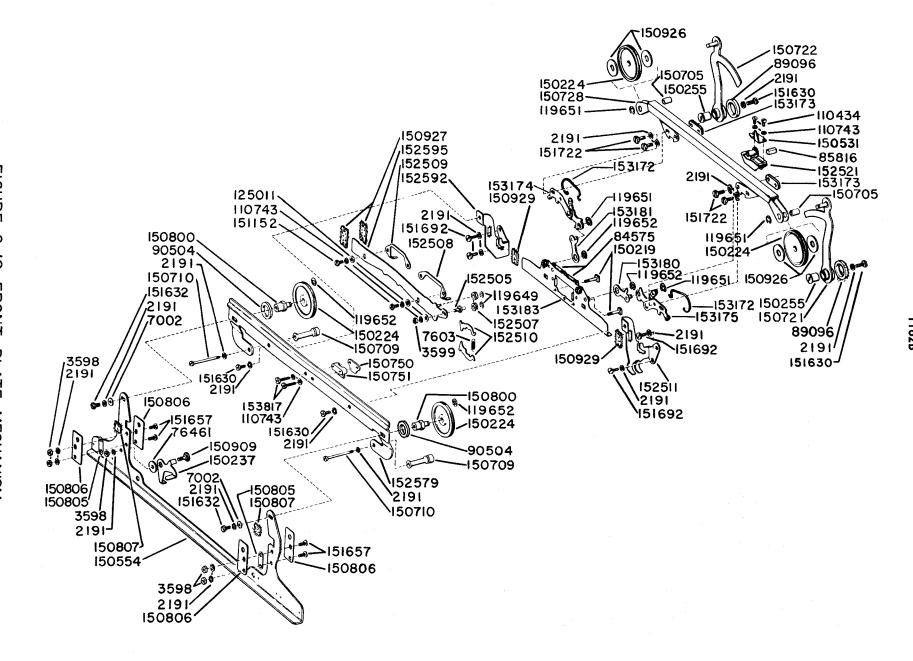


	Part	
Description	Number	Description
Lock Washer	150598	Printing Track
Nut (6-40)	150748	Stud
	150752	Stud
Flat Washer	150753	Roller
Spring	150754	Roller
• •	150755	Stud
Felt Washer	150757	Arm
Felt Wick	150758	Pulley
	150776	Lock Lever
Felt Washer	150777	Bail (Right)
Lock Washer	150923	Felt Washer
Retaining Ring	151625	Strip
	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
Retaining Ring	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
Retaining Ring	151700	Shoulder Screw (6-40)
Stud	152536	Bail
Bail (Left)	152598	Plate with Stud (Left)
Guide Block	152599	Plate with Stud (Right)
Bushing	153331	Drive Link (Left)
Oil Retainer	153332	Drive Link (Right)
Bracket	153335	Plate
Link	153337	Bushing
Bail	153340	Torsion Spring (Left)
Torsion Spring (Right)	15334 1	Torsion Spring (Right)
Torsion Spring (Left)		
	Lock Washer Nut (6-40) Nut (4-40) Flat Washer Spring Spring Felt Washer Felt Wick Felt Wick Felt Washer Lock Washer Retaining Ring Retaining Ring Retaining Ring Retaining Ring Retaining Ring Retaining Ring Stud Bail (Left) Guide Block Bushing Oil Retainer Bracket Link Bail Torsion Spring (Right)	Description Number

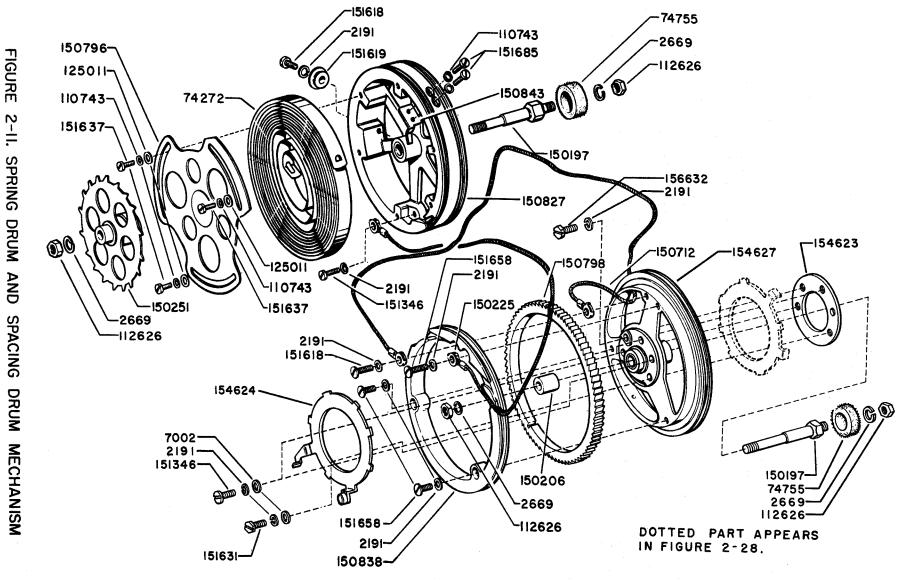


Part		Part	
Number	Description	Number	Description
Number			
1214	Set Screw (10-32)	150537	Bearing Ball
2191	Lock Washer	150538	Dashpot Cylinder
2669	Lock Washer	150667	Stud
3598	Nut (6-40)	150668	Spacing Collar
3599	Nut (4-40)	150669	Shim
7002	Flat Washer	150670	Shim
45027	Spring	150672	Bearing
73520	Felt Wick	150673	Shaft
75229	Spring	150677	Feed Pawl
81731	Spring	150678	Feed Pawl
89897	Nut (10-32)	150693	Stud
101796	Felt Washer	150694	Slide
109757	Felt Washer	150711	Flat Washer
109839	Spring	150731	Slide (Middle)
110434	Screw (4-40 x 1/4 Fil.)	150732	Slide (Bottom)
110743	Lock Washer	150733	Slide (Top)
110872	Spring	150738	Guide
112626	Nut (10-32)	150746	Bushing
119649	Retaining Ring	150770	Bell Crank with Hub
119651	Retaining Ring	150771	Bell Crank with Hub
119652	Retaining Ring	150975	Dashpot Cup
119653	Retaining Ring	150987	Spacer
125011	Flat Washer	151346	Screw (6-40 x 3/8 Fil.)
125238	Spring	151606	Screw (10-32 x 1/4 Hex.)
125802	Flat Washer	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
150089	Screw (4-40 x 1/2 Fil.)	151637	Screw (4-40 x 1/4 Fil.)
150184	Link	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
150193	Hub	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
150194	Plate	151661	Screw (6-40 x 1 Fil.)
150196	Bail	151685	Screw $(4-40 \times 5/16 \text{Fil.})$
150202	Helical Driven Gear	151686	Screw $(4-40 \times 3/8 \text{ Fil.})$
150203	Retainer	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
150204	Eccentric Cam	152522	Lever
150228	Spacer	152538	Front Plate
150229	Retainer	152586	Bracket
150233	Roller	152596	Shift Slide
150234	Roller	152597	Bail
150235	Transfer Slide	152634	Flat Washer
150336	Bushing	152890	Flat Washer
150436	Bushing	153817	Screw $(4-40 \times 3/8 \text{ Hex.})$
150536	Spring	155081	Spring Post

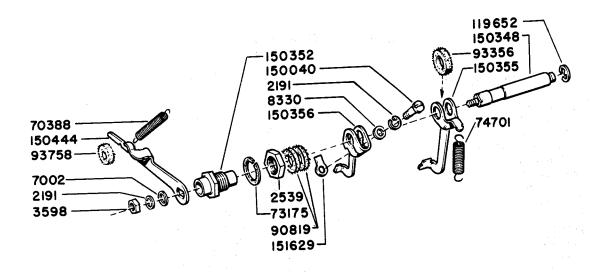
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Part Number	Description	Pa rt Number	Description
21.01	Lock Washer	150805	Shim
2191	Nut (6-40)	150806	Plate
3598 3500	Nut (4-40)	150807	Felt Oiler
3599 7002	Flat Washer	150909	Shoulder Screw (6-40)
7603	Spring	150926	Felt Washer
7646 1	Flat Washer	150927	Felt Oiler
84575	Spring	150929	Felt Oiler
85816	Felt Wick	151152	Screw $(4-40 \times 3/16 \text{ Hex.})$
89096	Felt Washer	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
90504	Felt Washer	151632	Screw $(6-40 \times 3/8 \text{ Hex.})$
110434	Screw (4-40 x 1/4 Fil.)	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
110743	Lock Washer	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
119649	Retaining Ring	151722	Screw $(6-40 \times 3/16 \text{ Hex.})$
119651	Retaining Ring	152505	Stud
119652	Retaining Ring	152507	Detent Roller
125011	Flat Washer	152508	Bracket (Right)
150219	Screw (4-40 x 1/2 Sq.)	152509	Bracket (Left)
150224	Pulley	152510	Detent Lever
150237	Escapement Lever	152511	Guide (Right)
150255	Bushing	152521	Slide
150531	Clamp Plate	152579	Track
150554	Plate	152592	Guide (Left)
150705	Bushing	152595	Slide
150709	Spacer	153172	Knee Link Spring
150710	Screw $(6-40 \times 1-1/4 \text{ Fil.})$	153173	Clamp Plate
150721	Arm (Right)	153174	Link (Left)
150722	Arm (Left)	153175	Link (Right)
150728	Rail	153 1 80	Link (Right)
150750	Plate	153181	Link (Left)
150751	Guide Bl∝k	153183	Slide
150800	Stud	153817	Screw $(4-40 \times 3/8 \text{ Hex.})$



Part		Part	
Number	Description	Number	Description
2191	Lock Washer	150827	Spring Drum
2669	Lock Washer	150838	Retaining Ring
7002	Flat Washer	150843	Hook Plate
74272	Carriage Return Spring	151346	Screw $(6-40 \times 3/8 \text{ Fil.})$
74755	Felt Washer	151618	Screw $(6-40 \times 7/16 \text{ Fil.})$
110743	Lock Washer	151619	Bushing
112626	Nut (10-32)	151631	Screw $(6-40 \times 5/16 \text{ Hex.})$
125011	Flat Washer	151637	Screw (4-40 x 1/4 Fil.)
150197	Stud	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
150206	Spacer	151685	Screw $(4-40 \times 5/16 \text{ Fil.})$
150225	Draw Wire Rope	154623	Retaining Ring
150251	Ratchet	154624	Carriage Return Ring
150712	Draw Wire Rope	154627	Spacing Drum
150796	Disk	156632	Screw $(6-40 \times 13/32 \text{ Hex.})$
150798	Ratchet		



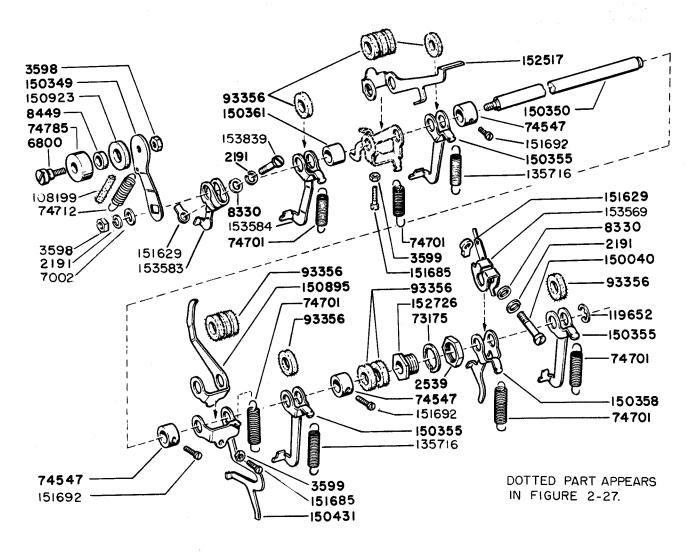
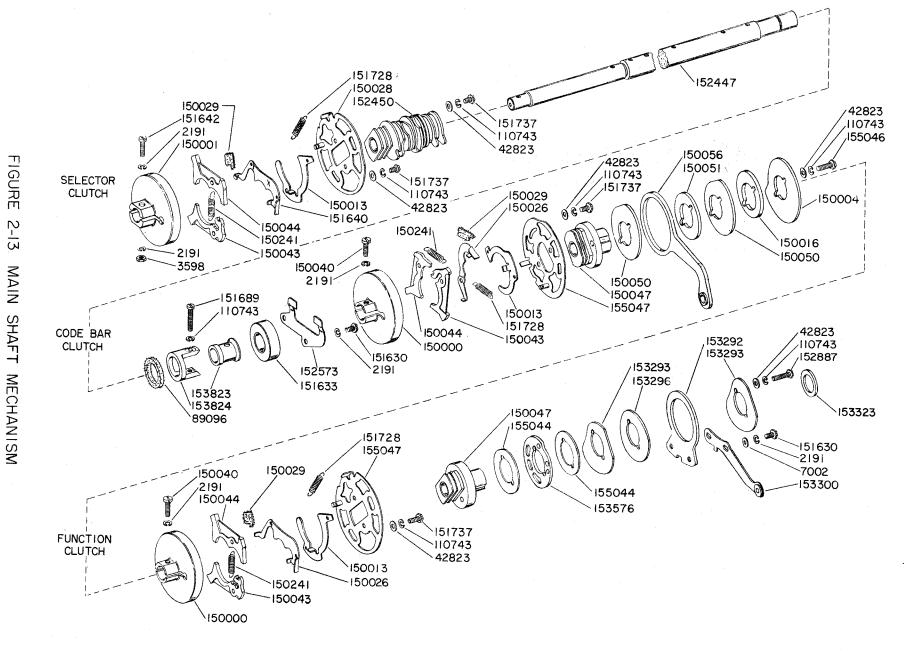


FIGURE 2-12. TRIP SHAFT MECHANISM

Part		Part	
Number	Description	Number	Description
2191	Lock Washer	150348	Shaft
2539	Nut (3/8 - 32)	150349	Follower Arm
3598	Nut (6-40)	15 0350	Shaft
3599	Nut (4-40)	150352	Bushing
6800	Shoulder Screw (6-40)	150355	Latch Lever
7002	Flat Washer	150356	Trip Lever
8330	Flat Washer	150358	Trip Lever
8449	Collar	1 5 03 61	Spacer
70388	Spring	150431	Trip Lever
73175	Lock Washer	150444	Lever
74547	Collar	150895	Trip Arm
74701	Spring	150823	Felt Washer
74712	Spring	151629	Nut (6-40)
74785	Detent Cam Roller	151685	Screw $(4-40 \times 5/16 \text{ Fil.})$
90819	Felt Washer	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
93356	Felt Washer	152517	Trip Lever Arm
93758	Felt Washer	152726	Bushing
1.08199	Felt Wick	1 53569	Trip Arm
119652	Retaining Ring	153583	Trip Lever
135716	Spring	153584	Latch Lever
150040	Screw (6-40 x 5/8 Fil.)	153839	Screw $(6-40 \times 5/8 \text{ Hex.})$

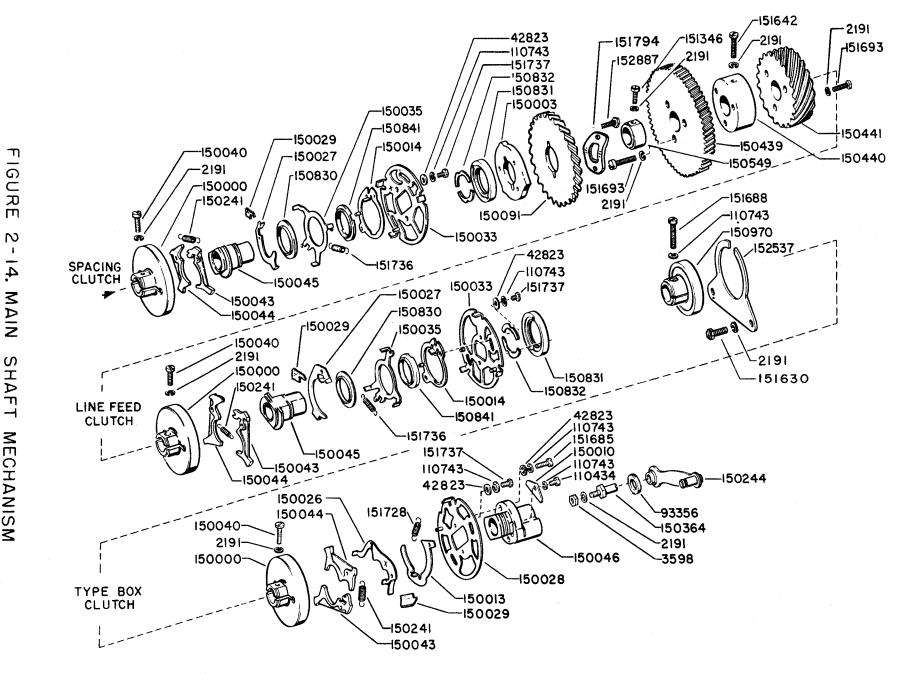


Part		Part	
Number	Description	Number	Description
2191	Lock Washer	151630	Screw (6-40 x 1/4 Hex.)
3598	Nut (6-40)	151633	Ball Bearing
7002	Flat Washer	151640	Shoe Release Lever
42823	Flat Washer	151642	Screw $(6-40 \times 3/4 \text{ Fil.})$
89096	Felt Washer	151689	Screw (4-40 x 3/4 Fil.)
110743	Lock Washer	151728	Spring
150000	Clutch Drum	151737	Screw (4-40 x 11/64 Hex.)
150001	Clutch Drum	152447	Shaft
150004	Cam	152450	Selector Cam
150013	Adjusting Disk	152573	Retainer
150016	Clutch Spacer	152887	Screw $(4-40 \times 1/2 \text{ Hex.})$
150026	Shoe Release Lever	153292	Plate
150028	Disk	153293	Clutch Spacer
150029	Felt Wick	153296	Eccentric
150040	Screw $(6-40 \times 5/8 \text{ Fil.})$	153300	Arm
150043	Shoe (Secondary)	153323	Ring
150044	Shoe (Primary)	153576	Function Cam
150047	Bearing	153823	Collar
150050	Clutch Spacer	153824	Clamp
150051	Eccentric Cam	155044	Spacer
150056	Arm	155046	Screw (4-40 x 15/32 Hex.)
150241	Spring	155047	Disk with Bushings

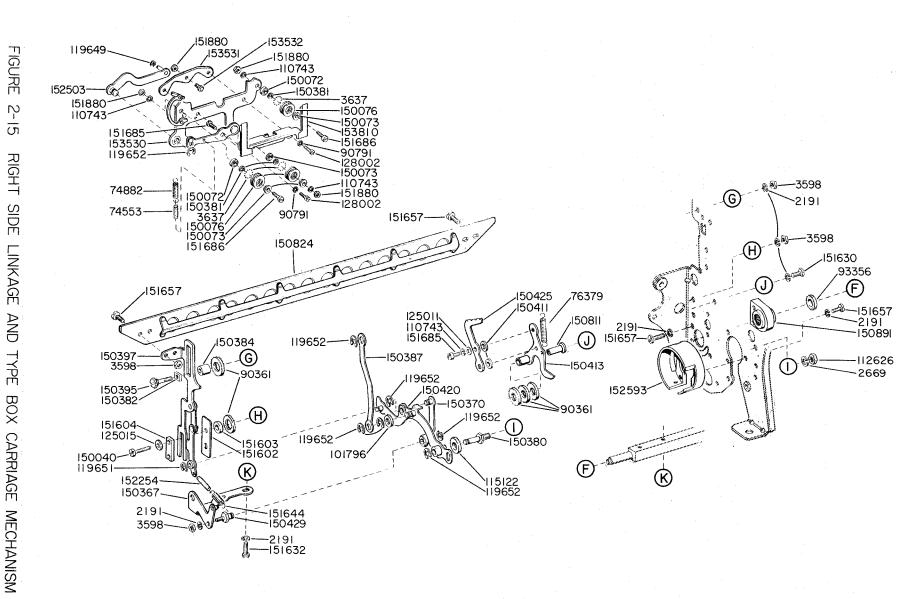
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SHAFT

MECHANISM



Part Number Description Number Description	n
2191 Lock Washer 150244 Link	
3598 Nut (6-40) 150364 Eccentric Stud	
42823 Flat Washer 150439 Helical Driven Ger	ar
93356 Felt Washer 150440 Hub	
110434 Screw (4-40 x 1/4 Fil.) 150441 Helical Driving Ge	ear
110743 Lock Washer 150549 Collar	
150000 Clutch Drum 150830 Shoulder Bushing	
150003 Cam 150831 Retaining Ring	
150010 Retainer Plate 150832 Key	
150013 Adjusting Disk 150841 Bearing	
150014 Adjusting Disk 150970 Bearing	
150026 Shoe Release Lever 151346 Screw (6-40 x 3/8	Fil.)
150027 Shoe Release Lever (Multiple Stop) 151630 Screw (6-40 x 1/4	Hex.)
150028 Disk 151642 Screw (6-40 x 3/4	Fil.)
150029 Felt Wick 151685 Screw (4-40 x 5/16	
150033 Disk (3 Stop) 151688 Screw (4-40 x 5/8	
150035 Disk (3 Stop) 151693 Screw (6-40 x 9/16	S Fil.)
150040 Screw (6-40 x 5/8 Fil.) 151728 Spring	
150043 Shoe (Secondary) 151736 Spring	
150044 Shoe (Primary) 151737 Screw (4-40 x 11/6	64 Hex.)
150045 Sleeve Bearing 151794 Special Washer	
150046 Bearing 152537 Clamp	
150091 Helical Driving Gear 152887 Screw (4-40 x 1/2	Hex.
150241 Spring	



D 1		Part	
Part Number	Description	Number	Description
	•		
2191	Lock Washer	150384	Spacer
2669	Lock Washer	15038 7	Ribbon Drive Link
3598	Nut (6-40)	150395	Shoulder Screw (6-40)
3637	Bearing Ball	150397	Lever (Right)
74553	Felt Wick	150411	Flat Washer
74882	Spring	150413	Follower Arm
76379	Spring	150420	Lever (Right)
90361	Felt Washer	150425	Lock Lever
90791	Lock Washer	150429	Eccentric Stud
93356	Felt Washer	150811	Stud
101796	Felt Washer	150824	Track
110743	Lock Washer	15089 1	Block
112626	Nut (10-32)	151602	Pla te
115122	Felt Washer	151603	Spacer
119649	Retaining Ring	151604	Guide Block
119651	Retaining Ring	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
119652	Retaining Ring	151632	Screw $(6-40 \times 3/8 \text{ Hex.})$
125011	Flat Washer	151644	Spring
125015	Flat Washer	151657	Screw (6-40 x 1/4 Fil.)
128002	Screw (2-56 x 3/16 Fil.)	151685	Screw $(4-40 \times 5/16 \text{ Fil.})$
150040	Screw (6-40 x 5/8 Fil.)	151686	Screw $(4-40 \times 3/8 \text{ Fil.})$
150072	Inner Race (Long)	15 18 80	Nut (4-40)
150073	Inner Race (Short)	152254	Felt Wick
150076	Roller	152503	Link
150367	Bracket	152593	Bearing Housing
150370	Link (Right)	153530	Plate
150380	Stud	153531	Adjusting Plate
	Shim	153532	Adjusting Screw (4-40)
150381	Guide Block	153810	Ribbon Guide
150382	GITTE DIOCK		

FIGURE

2-16.

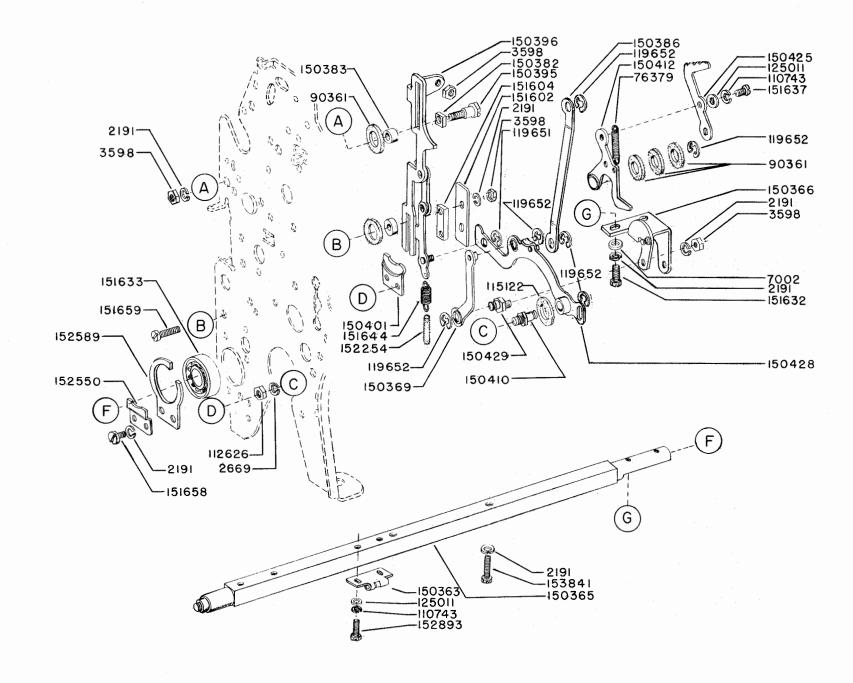
LEFT

SIDE LINKAGE

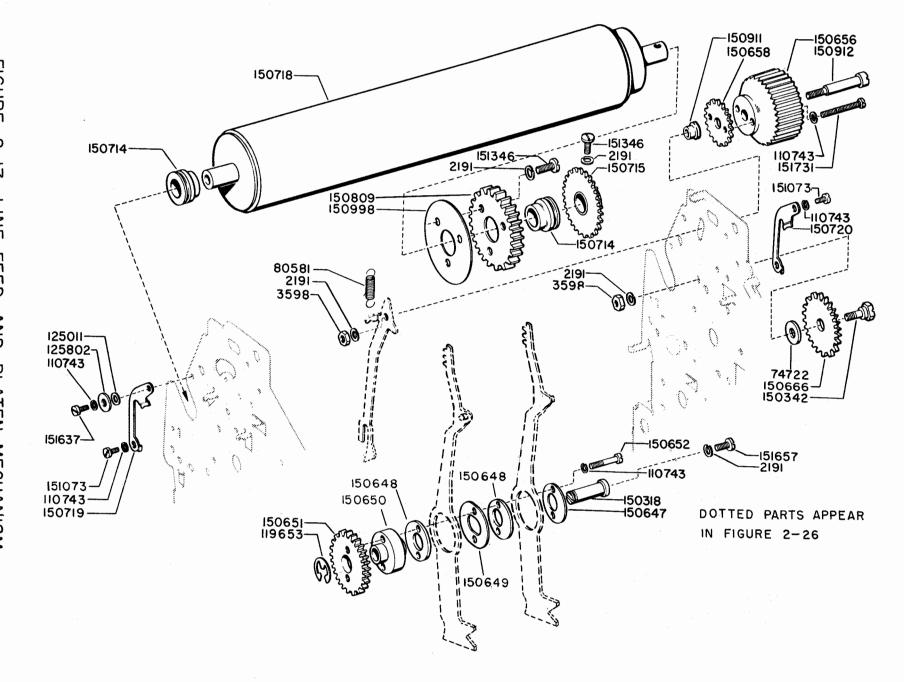
AND

STRIPPER

BLADE MECHANISM



Part		Part	
Number	Description	Number	Description
21.91	Lock Washer	150396	Lever (Left)
2669	Lock Washer	150401	Clamp
3598	Nut (6-40)	1504 1 0	Stud
7002	Flat Washer	150412	Follower Arm
76379	Spring	150425	Lock Lever
90361	Felt Washer	150428	Lever (Left)
110743	Lock Washer	150429	Eccentric Stud
112626	Nut (10-32)	151602	Plate
115122	Felt Washer	151604	Guide Block
119651	Retaining Ring	151632	Screw $(6-40 \times 3/8 \text{ Hex.})$
119652	Retaining Ring	151633	Ball Bearing
125011	Flat Washer	151637	Screw (4-40 x 1/4 Fil.)
150363	Plate with Roller and Shaft	151644	Spring
150365	Rocker Shaft	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
150366	Bracket	151659	Screw $(6-40 \times 1/2 \text{ Fil.})$
150369	Link (Left)	152254	Felt Wick
150382	Guide Block	152550	Clamp
150383	Spacer	152589	Clamp
150386	Ribbon Drive Link	152893	Screw $(4-40 \times 1/4 \text{ Hex.})$
150395	Shoulder Screw (6-40)	153841	Screw $(6-40 \times 9/16 \text{ Hex.})$



1162B

Part		Part	
Number	Description	Number	Description
2191	Lock Washer	150658	Spur Gear
3598	Nut (6-40)	150666	Spur Gear
74722	Flat Washer	150714	Sleeve Bearing
80581	Spring	150715	Spur Gear
110743	Lock Washer	150718	Platen
119653	Retaining Ring	150719	Retainer (Left)
125011	Flat Washer	150720	Retainer (Right)
125802	Flat Washer	150809	Spur Gear (Line Feed)
150318	Stud	150911	Shoulder Bushing
150342	Shoulder Screw (6-40)	150912	Shoulder Screw (6-40)
150647	Eccentric	150998	Spacer
150648	Eccentric	151073	Screw $(4-40 \times 5/32 \text{ Fil.})$
150649	Spacing Washer	151346	Screw (6-40 x 3/8 Fil.)
150650	Bushing	151637	Screw (4-40 x 1/4 Fil.)
150651	Spur Gear	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
150652	Screw (6-40 x 37/64 Fil.)	151731	Screw (4-40 x 7/8 Fil.)
150656	Handwheel .		

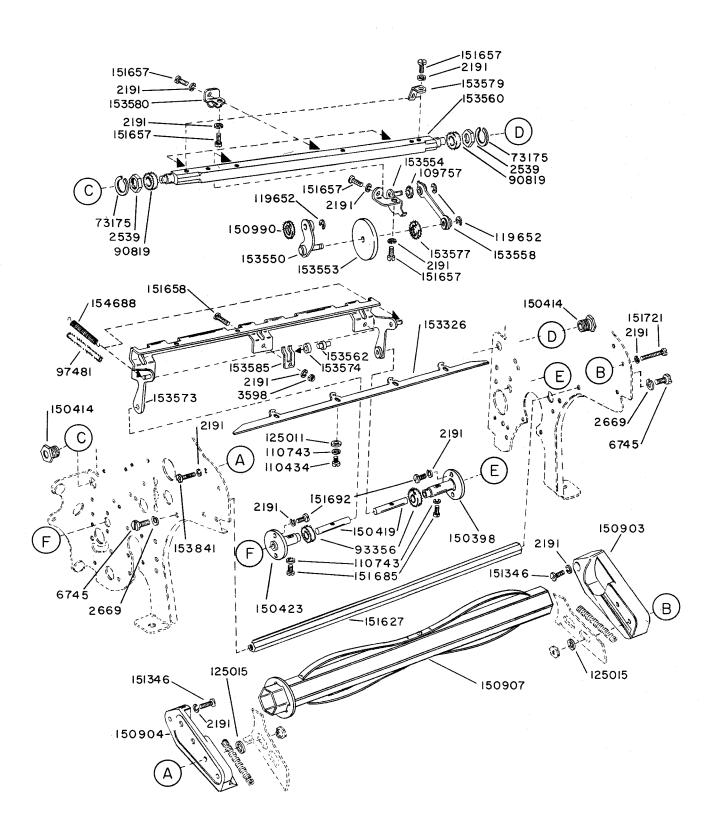
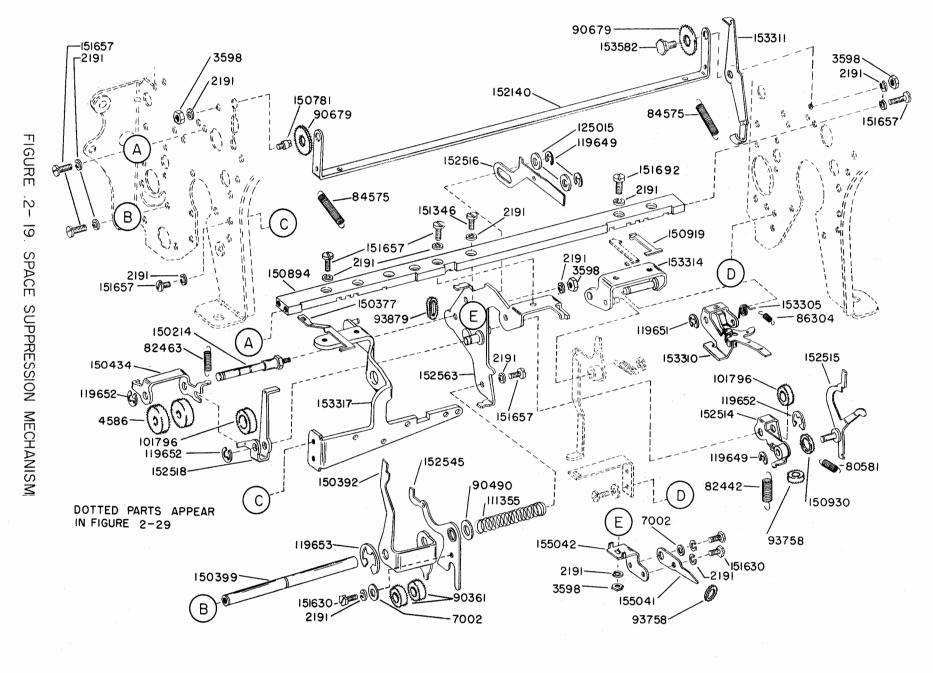
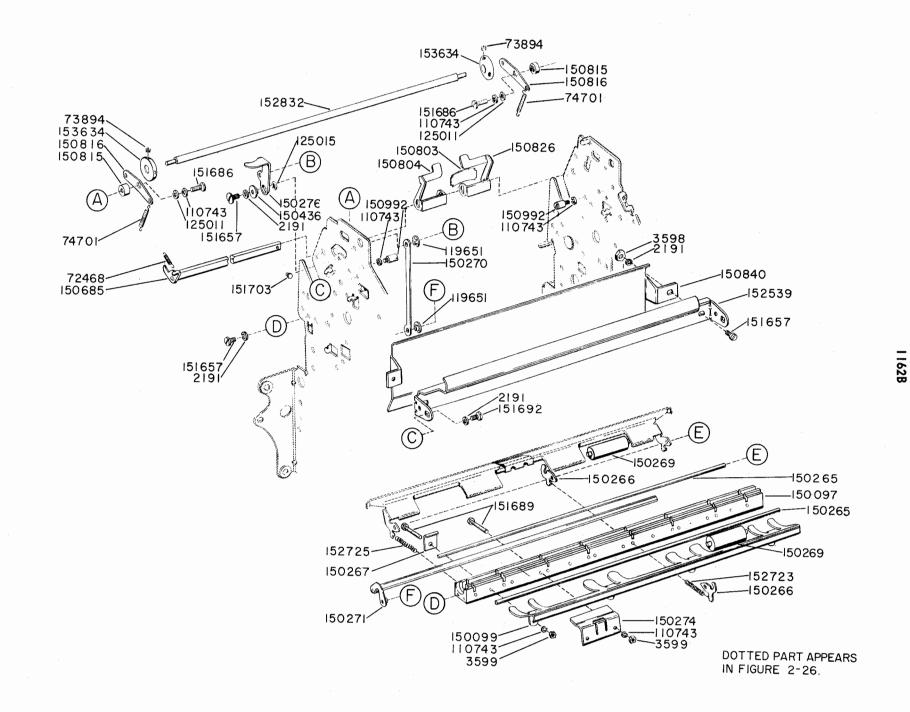


FIGURE 2-18 PAPER SPINDLE AND RESET BAIL MECHANISM

Part Number	Description	Part Number	Description
N GILDEL	Description	r dinoci	beset ipoion
2191	Lock Washer	151346	Screw (6-40 x 3/8 Fil.)
2539	Nut (3/8 - 32)	151627	Rod
2669	Lock Washer	151657	Screw (6-40 x $1/4$ Fil.)
3598	Nut (6-40)	151658	Screw $(6-40 \times 5/16 \text{ Fil.})$
6745	Screw (10-32 x 1/2 Hex.)	151685	Screw $(4-40 \times 5/16 \text{ Fil.})$
73175	Lock Washer	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
90819	Felt Washer	151721	Screw $(6-40 \times 3/4 \text{ Hex.})$
93356	Felt Washer	153326	Blade
97481	Felt Wick	153550	Link
109757	Felt Washer	153553	Roller
11.0434	Screw $(4-40 \times 1/4 \text{ Fil.})$	153554	Bracket with Stud
110743	Lock Washer	153558	Link with Bushings
119652	Retaining Ring	153560	Shaft with Bushings
125011	Flat Washer	153562	Shaft
125015	Flat Washer	153573	Bail
150398	Pivot Stud (Left)	153574	Roller
150414	Bushing	153577	Felt Washer
150419	Shaft	153579	Spring Bracket
150423	Pivot Stud (Right)	153580	Cam Bracket
150903	Block (Left)	153585	Clamp
150904	Block (Right)	153841	Screw $(6-40 \times 9/16 \text{ Hex.})$
150907	Paper Spindle	154688	Spring
150990	Felt Washer		



Part		Part	
Number	Description	Number	Description
21.01	Tools Most	3 50121	Transfer Bail
2191	Lock Washer	150434	Stud
3598	Nut (6-40)	150781	Bar
4586	Felt Washer	150894	
7002	Flat Washer	150919	Arm
80581	Spring	150930	Felt Washer
82442	Spring	151346	Screw (6-40 x 3/8 Fil.)
82463	Spring	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
84575	Spring	151657	Screw (6-40 x 1/4 Fil.)
86304	Spring	151692	Screw (6-40 x $3/16$ Fil.)
90361	Felt Washer	152140	Bail
90490	Shim	152514	Bail
90679	Felt Washer	152515	Space Trip Lever
93758	Felt Washer	152 5 16	Slide
93879	Felt Oiler	152518	Bail
101796	Felt Washer	152545	Lever
111355	Spring	152563	Bracket
119649	Retaining Ring	153305	Torsion Spring
119651	Retaining Ring	153310	Bail
119652	Retaining Ring	153311	Arm
119653	Retaining Ring	153314	Bracket
125015	Flat Washer	153317	Bearing Bracket
150214	Bearing Stud	153582	Shoulder Screw (6-40)
150377	Arm	155041	Plate
	:	155042	Bracket
150392	Bail	1)7042	-I dow o
150399	Shaft		



Part		Part	
Number	Description	Number	Description
2191	Lock Washer	150436	Bushing
3598	Nut (6-40)	150685	Plate
3599	Nut (4-40)	150803	Spring
72468	Spring	150804	Paper Finger (Right)
73894	Set Screw (6-40)	150815	Bushing
74701	Spring	150816	Lever
110743	Lock Washer	150826	Paper Finger (Left)
119651	Retaining Ring	150840	Guide Bracket
125011	Flat Washer	150992	Stud
125015	Flat Washer	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
150097	Cross Bar	151686	Screw $(4-40 \times 3/8 \text{ Fil.})$
150099	Paper Guide (Rear)	151689	Screw (4-40 x $3/4$ Fil.)
150265	Shaft	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
150266	Guide Lever	151703	Pin
		152539	Guide
150267	Clamp Pressure Roller	152723	Spring
150269		152725	Spring
150270	Link	152832	Shaft
150271	Arm		Collar
150274	Clamp Bracket	153634	OULIE:
1502 7 6	Lever		

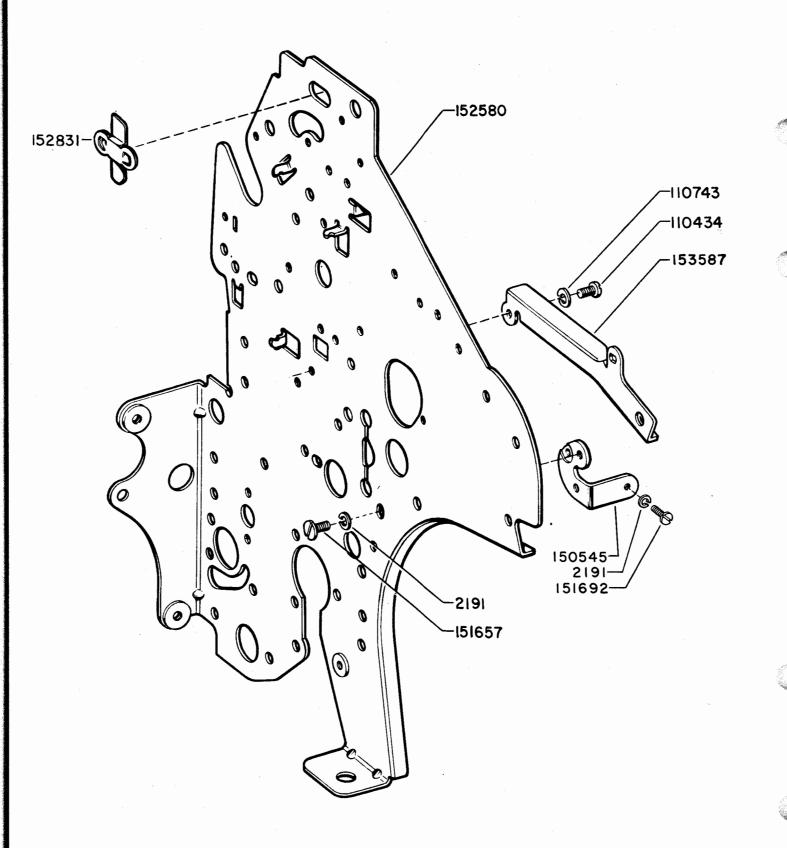


FIGURE 2-21. RIGHT SIDE FRAME MECHANISM

Part Number	Description	Pa rt Number	Description
2191 110434 110743 150545	Lock Washer Screw (4-40 x 1/4 Fil.) Lock Washer Bracket (Right)	151692 152580 152831 153587	Screw (6-40 x 3/16 Fil.) Right Side Frame Clip Right Guide
151657	Screw (6-40 x 1/4 Fil.)		

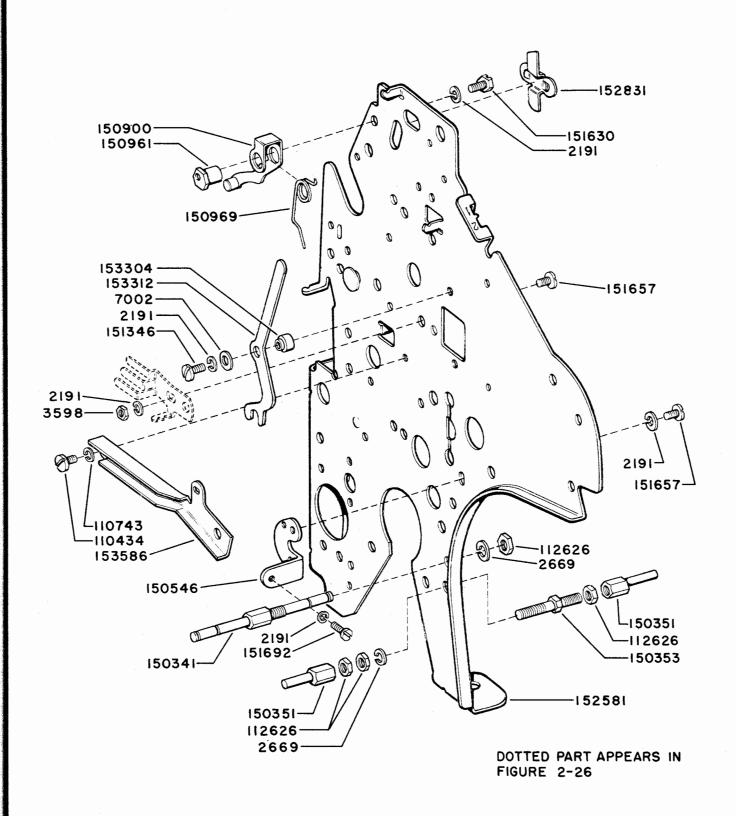


FIGURE 2-22. LEFT SIDE FRAME MECHANISM

Part Number	Description	Part Number	Description
2191	Lock Washer	150961	Eccentric Bushing
2669	Lock Washer	150969	Torsion Spring
3598	Nut (6-40)	1 51346	Screw (6-40 x 3/8 Fil.)
7002	Flat Washer	151 630	Screw $(6-40 \times 1/4 \text{ Hex.})$
110434	Screw (4-40 x 1/4 Fil.)	151657	Screw (6-40 x $1/4$ Fil.)
110743	Lock Washer	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
112626	Nut (10-32)	152581	Left Side Frame
150341	Spring Post	152831	Clip
150351	Eccentric Stud	153304	Shoulder Bushing
150353	Stud	153312	Lever
150546	Bracket (Left)	153586	Left Guide
150900	Detent Bail		

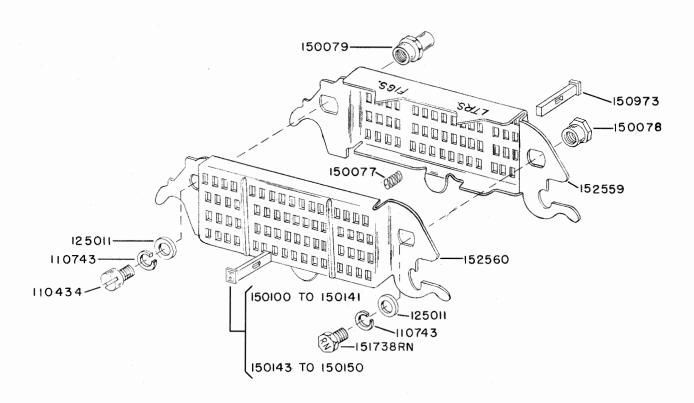


FIGURE 2-23. 151938 AN TYPE BOX ARRANGEMENT

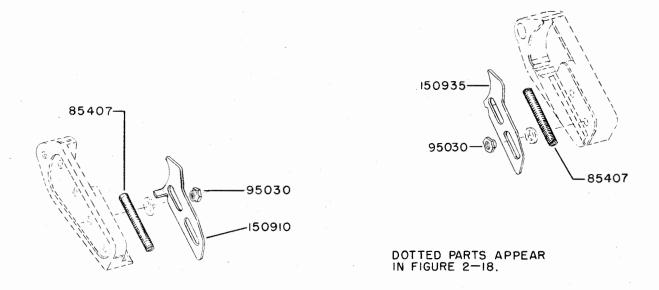


FIGURE 2-24. 151799 PAPER SPINDLE LATCHES SET OF PARTS

NUMERICAL INDEX - FIGURE 2-23, 2-24

Part		\mathtt{Part}	
Number	Description	Number	Description
	•		
8540 7	Spring	150124	(Y)
95030	Shoulder Nut (6-40)	150125	(Z)
110434	Screw $(4-40 \times 1/4 \text{ Fil.})$	150126	(1)
110743	Lock Washer	150127	(2)
125011	Flat Washer	150128	(3)
150077	Spring	150129	(4)
150078	Shoulder Nut (4-40)	150130	(5)
150079	Stud	150131	(6)
		150132	(7)
	Type Pallets	150133	(8)
		150134	(9)
150100	(A)	150135	(.)
150101	(B)	150136	(,)
150102	(c)	150137	(")
150103	(D)	150138	(()
150104	(E)	150139	(?)
150105	(F)	150140	(Ø)
150106	(G)	150141	())
150107	(H)	150143	(-)
150108	(I)	150144	(\$)
150109	(J)	150145	(:)
150110	(K)	150146	(1)
150111	(L)	150147	(&)
150112	(M)	150148	
150113	(N)	150149	(;) (/)
150114	(o)	150150	(1)
150115	(P)	•	
150116	(Q)	150910	Latch Plate (Right)
150117	(R)	150935	Latch Plate (Left)
150118	(s)	150973	Dummy Pallet
150119	(T)	151738RN	
150120	(Ū)	151799	Paper Spindle Latches Set of Parts
150121	(v)	151938	RN Type Pallet Arrangement
150122	(W)	152559	Pallet Box Plate (Front)
150123	(x)	152560	Pallet Box Plate (Rear)
	• •	-	

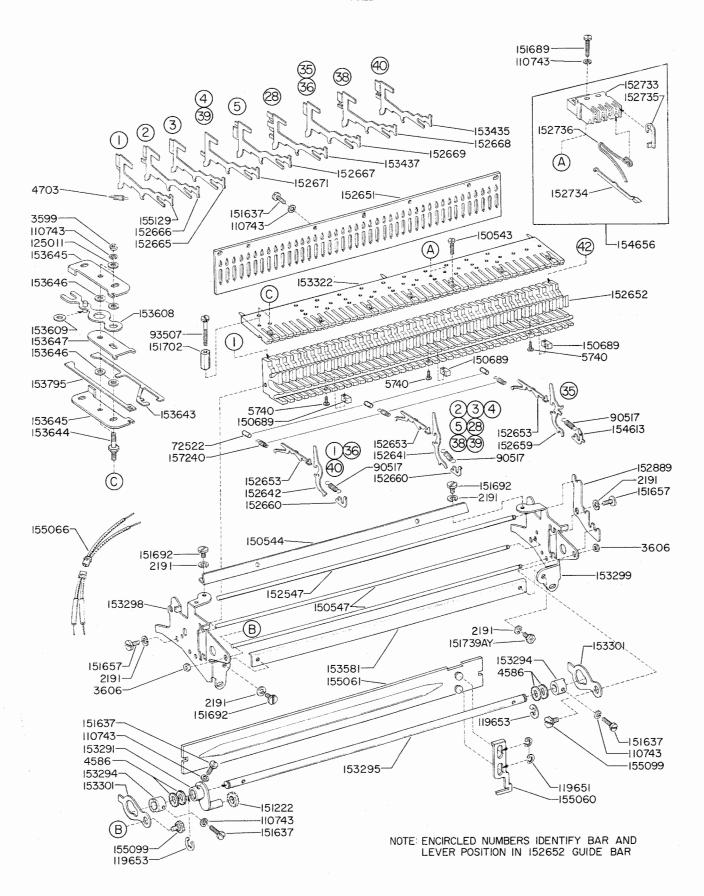


FIGURE 2-25. 154971 AY STUNT BOX ARRANGEMENT

Part		Part	
Number	Description	Number	Description
			n n /rn\
2191	Lock Washer	152668	Function Bar (LF)
3599	Nut (4-40)	152669	Function Bar (BL)
3606	Nut (6-40)	152671	Function Bar (CR LF)
4586	Felt Washer	152733	Contact Block
4703	Spring	152734	Contact Arm
5740	Screw (2-56 x 1/4 Fil.)	152735	Contact Terminal
72522	Felt Wick	152736	Spring
90517	Spring	152889	Retainer Plate
935 07	Screw (4-40 x 3/4 Hex.)	153291	Arm
110743	Lock Washer	153294	Cam
119651	Retaining Ring	153295	Shaft
119653	Retaining Ring	153298	Bracket (Right)
	Flat Washer	153299	Bracket (Left)
150543	Screw (3-48 x 9/32 Fil.)	153301	Arm
150544	Handle	153322	Guide
150547	Shaft	153435	Function Bar (SC LF)
	Guide Block	153437	Function Bar (SC UC S)
151222	Felt Washer	153581	Handle
151637	Screw (4-40 x 1/4 Fil.)	153608	Fork
151657	Screw (6-40 x 1/4 Fil.)	153609	Roller
151689	Screw (4-40 x 3/4 Fil.)	153643	Slide
151692	Screw $(6-40 \times 3/16 \text{ Fil.})$	153644	Stud
151702	Nut (4-40)	153645	Guide Plate
151739AY	Identification Screw (6-40)	153646	Bushing
152547	Shaft	153647	Plate
152641	Lever	153795	Slide
	Lever	154613	Latch
152651	Guide Plate	154656	Switch Assembly
152652	Guide Bar	154971	AY Stunt Box Arrangement
152653	Pawl	155060	Stripper Slide
152659	Lever	155061	Blade w/Studs
152660	Spring Plate	155066	Cable
152665	Function Bar (LTR)	155099	Shoulder Screw (6-40)
152666	Function Bar (FIG)	155129	Function Bar (Space)
	Function Bar (CR)	157240	Spring
152667	Latte erous par (ore)	م فسرا حد	

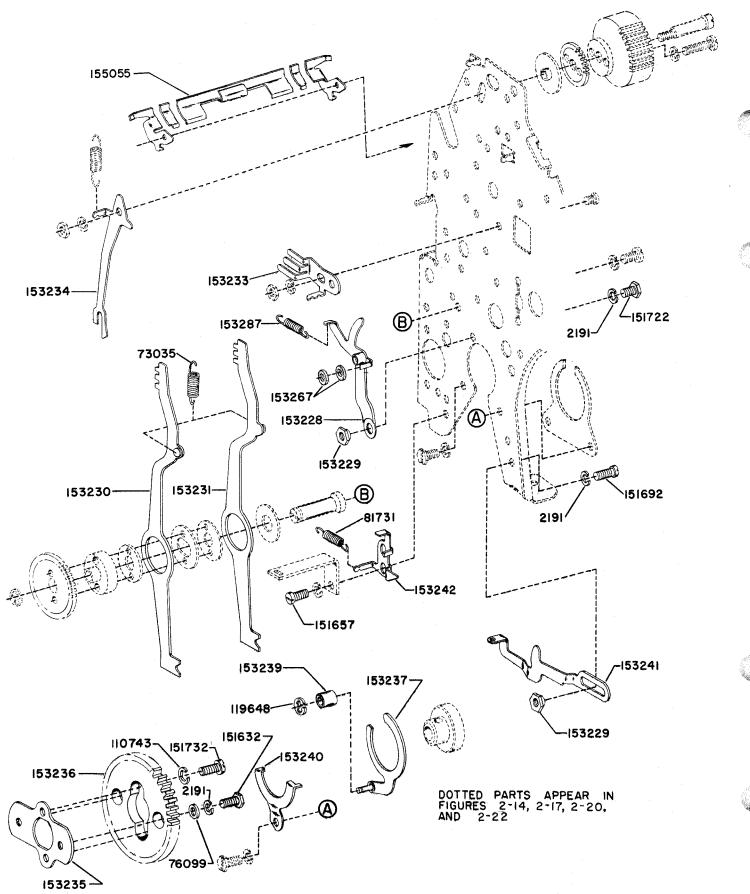


FIGURE 2-26. 152915 LOCAL REVERSE LINE FEED SET OF PARTS

Part Number	Description	Part Number	Description
2191 73035 76099 81731 110743 119648 151632 151657 151692 151722 151732 152915 153228 153229	Lock Washer Spring Flat Washer Spring Lock Washer Retaining Ring Screw (6-40 x 3/8 Hex.) Screw (6-40 x 1/4 Fil.) Screw (6-40 x 3/16 Fil.) Screw (6-40 x 3/16 Fil.) Screw (4-40 x 11/32 Fil.) Local Reverse Line Feed Set of Parts Bell Crank Shoulder Bushing	153230 153231 153233 153234 153235 153236 153237 153239 153240 153241 153242 153267 153287 155055	Line Feed Bar Line Feed Bar Guide Lever Plate Spur Gear Arm Roller Retainer Bracket Link Bracket Felt Washer Spring Bail

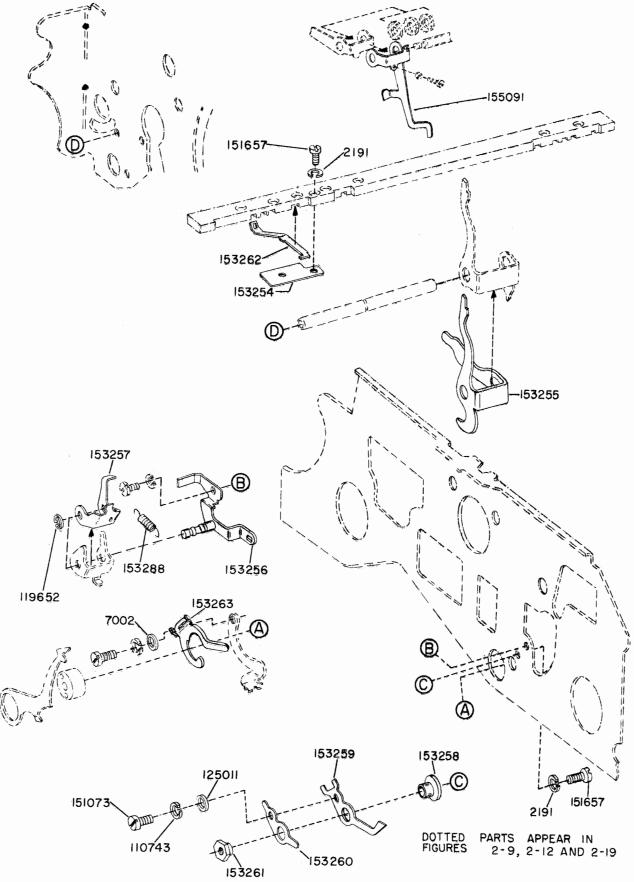


FIGURE 2-27 152917 LOCAL BACK SPACE SET OF PARTS

1162B

Part Number	Description	Part Number	Description
2191 7002 110743 119652 125011 151073 151657 152917 153254 153255	Lock Washer Flat Washer Lock Washer Retaining Ring Flat Washer Screw (4-40 x 5/32 Fil.) Screw (6-40 x 1/4 Fil.) Local Back Space Set of Parts Bracket Bail	153256 153257 153258 153259 153260 153261 153262 153263 153288 155091	Bracket Bail Bushing Arm Flate Threaded Bushing Arm Stop Arm Spring Trip Lever

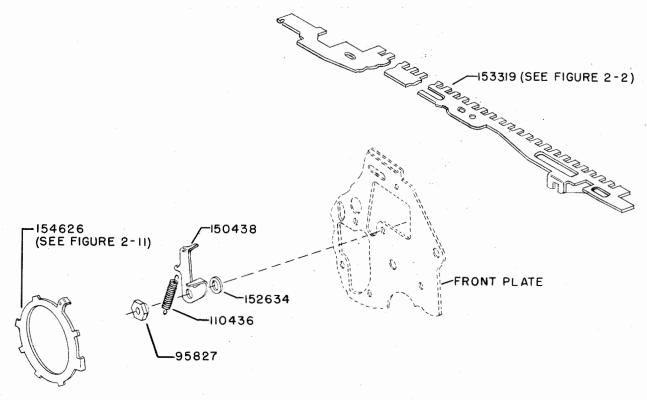


FIGURE 2-28.152348 AUTOMATIC CARRIAGE RETURN AND LINE FEED SET OF PARTS

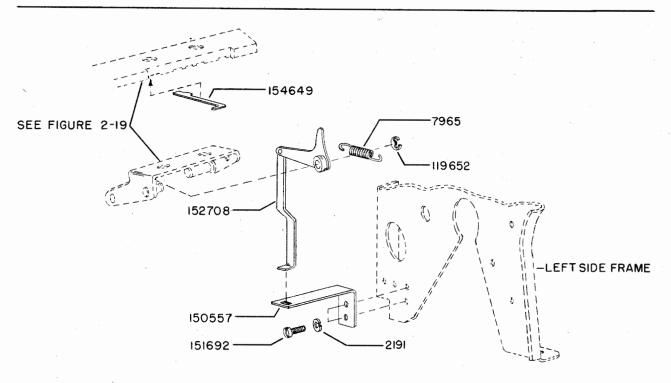
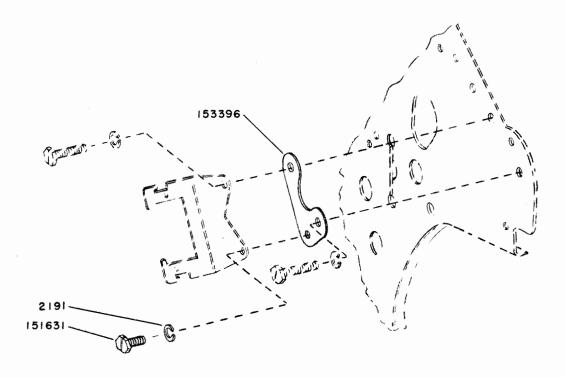


FIGURE 2-29. I52350 TYPING UNIT KEYBOARD LOCK SET OF PARTS

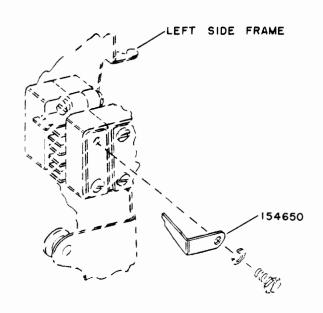
NUMERICAL INDEX - FIGURE 2-28, 2-29

Part Number	Description	Part Number	Description
2191	Lock Washer	152348	Automatic CR & LF Set of Parts
7965	Spring	152350	Typing Unit Keyboard Lock Set of
95827	Bushing		Parts
110436	Spring	152634	Flat Washer
119652	Retaining Ring	152708	Lever
150438	Bell Crank	153319	Code Bar (Auto CR & LF)
150557	Bracket	154626	Automatic CR & LF Ring
151692	Screw $(6-40 \times 3/16 \text{ Fil.})$	154649	Arm



DOTTED PARTS APPEAR IN FIGURE 2-5.

FIGURE 2-30 152312 LIGHTWEIGHT CONVERSION SET OF PARTS

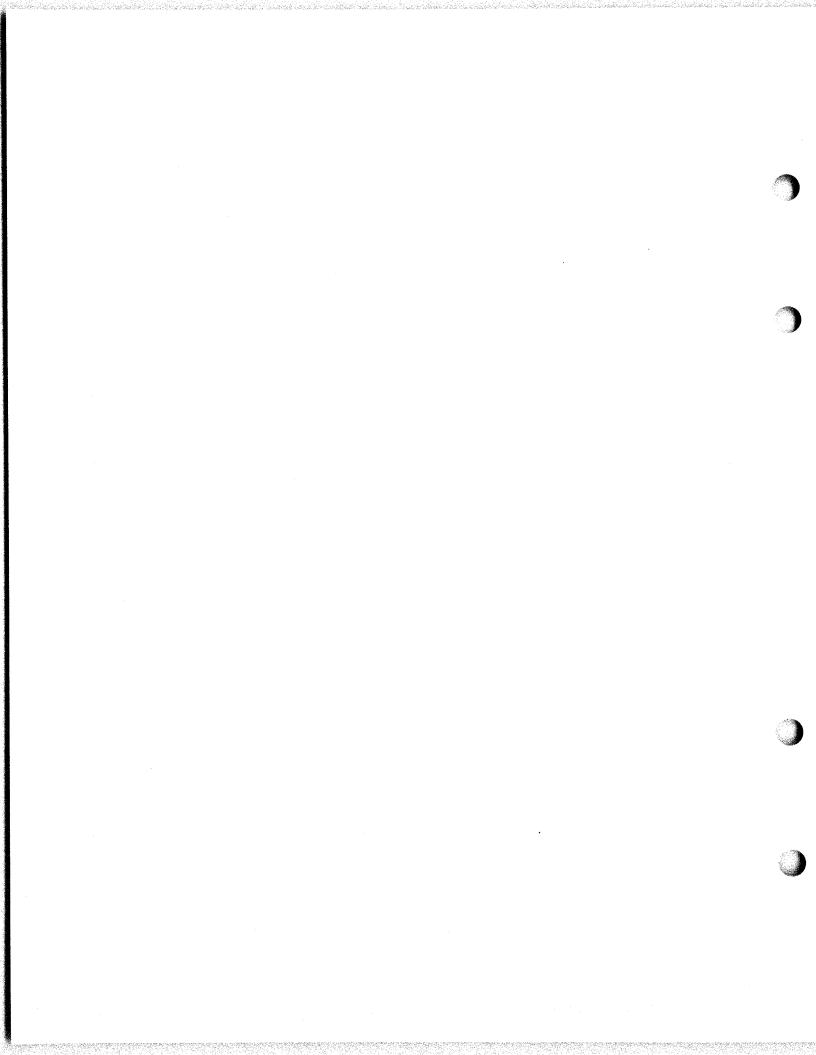


DOTTED PARTS APPEAR IN FIGURE 2-2.

FIGURE 2-31. CLIP TO HOLD SUPPRESSION CODE BAR

NUMERICAL INDEX - FIGURES 2-30, 2-31

Part Number	Description	Part Number		Description
2191 151631 152312	Lock Washer Screw (6-40 x 5/16 Hex.) Lightweight Conversion Set of Parts	153396 154650	Plate Clip	



SECTION 3

MOTOR UNIT

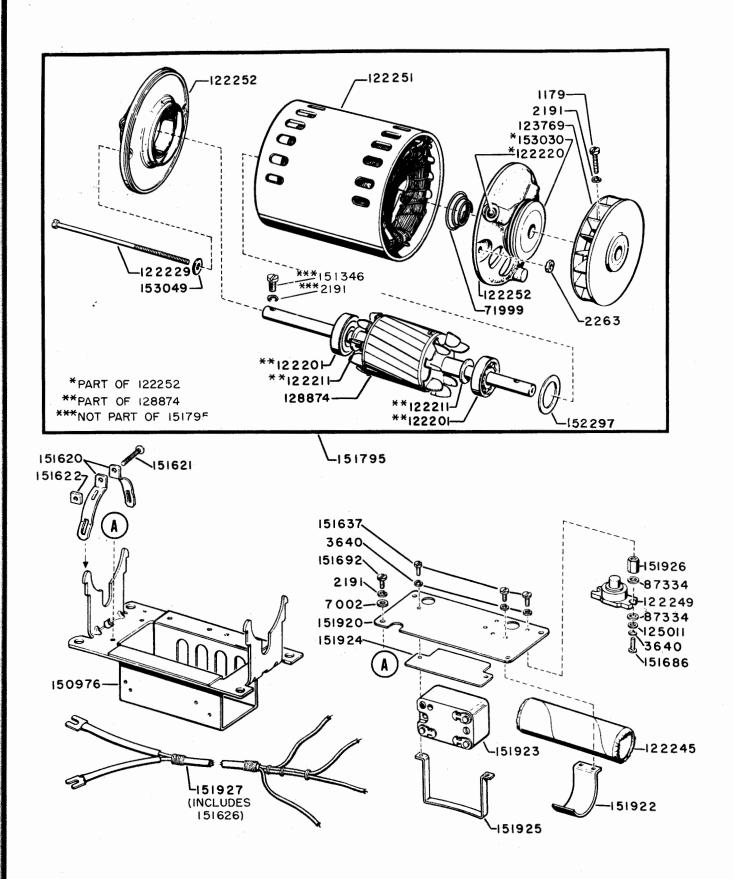
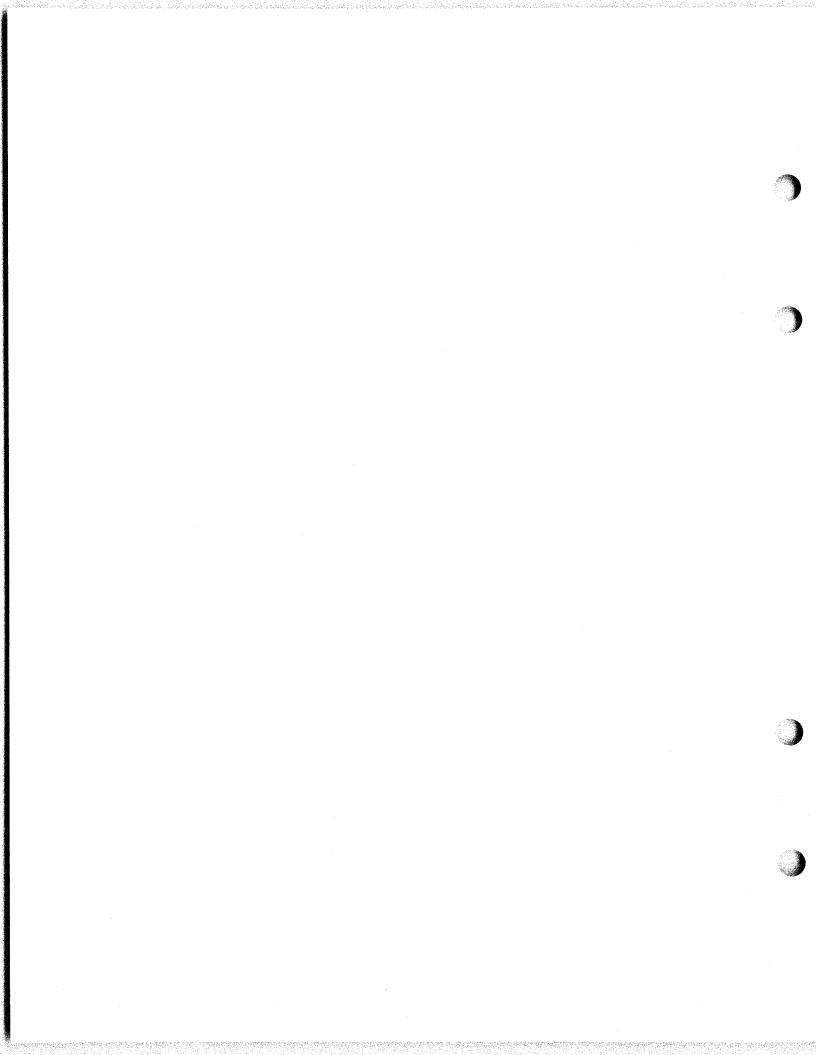


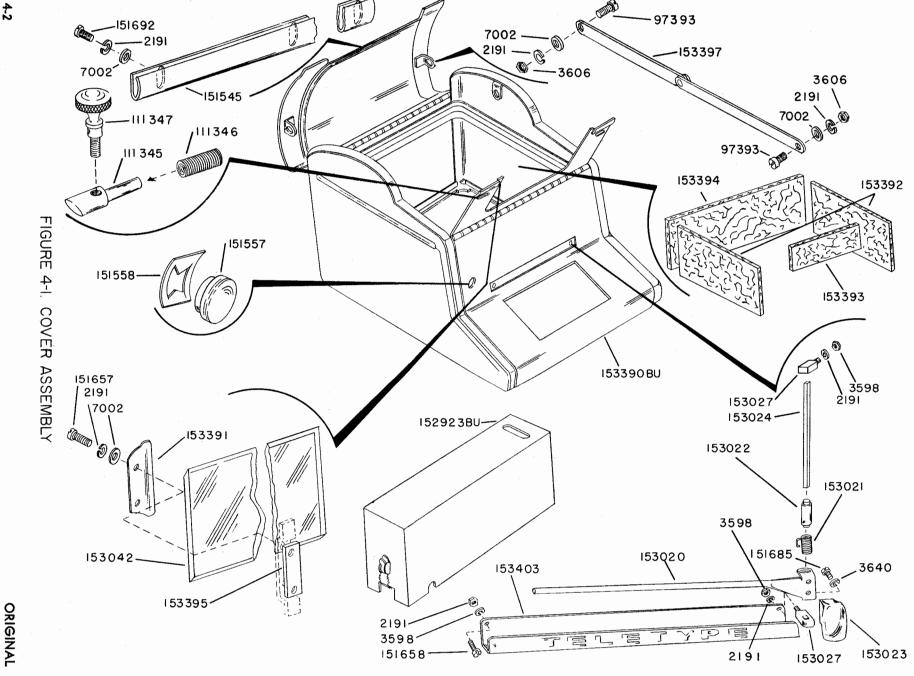
FIGURE 3-1 SYNCHRONOUS MOTOR UNIT

Part Number	Description	Part Number	Description
1179	Screw (6-40 x 5/8 Fil.)	151346	Screw (6-40 x 3/8 Fil.)
2191	Lock Washer	151620	Mounting Strap
2263	Nut (8-32)	151621	Screw $(6-32 \times 3/4 \text{ Rd}_{\bullet})$
3640	Lock Washer	151622	Nut (6-32)
7002	Flat Washer	151626	Terminal Lug
71999	Preloading Spring	151637	Screw (4-40 x $1/4$ Fil.)
87334	Insulating Washer	151686	Screw $(4-40 \times 3/8 \text{ Fil.})$
122201	Ball Bearing	151692	Screw $(6-40 \times 3/16 \text{ Fil.})$
122211	Pull Washer	151795	A.C. Synchronous Motor
122220	Oil Cup	151920	Mounting Plate
122229	Clamp Bolt (8-32)	151922	Clamp
122245	Fixed Capacitor	151923	Relay
122249	Thermostatic Switch	151924	Insulator
122251	Motor Stator	151925	Clamp
122252	End Shield Assembly	151926	Nut (4-40)
123769	Fan	151927	Cable Assembly
125011	Flat Washer	152297	Flat Washer
128874	Motor Rotor	153030	Cushion Ring
150976	Motor Bracket	153049	Fiber Washer

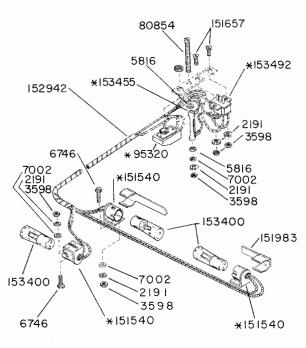


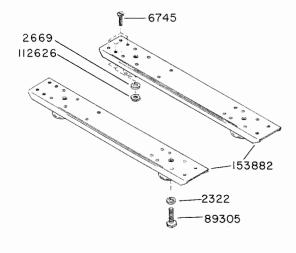
SECTION 4

COVER AND VARIABLE FEATURES



Part Number	Description	Part Number	Description
2191	Lock Washer		Cover with Catch
3598	Nut (6-40)	153020	Line Guide
3606	Nut (6-40)	153021	Spring
3640	Lock Washer	153022	Bushing
7002	Flat Washer	153023	Handle
97393	Shoulder Screw (6-40)	153024	Shaft
111345	Bolt	1530 27	Post
111346	Spring	153042	Window
111347	Thumb Screw (4-40)	1 <i>5</i> 3390BU	Cover
151545	Paper Guide	153391	Clamp Plate
151557	Indicator Light Lens	153392	Side Pad with Lining
151558	Speed Nut	153393	Front Pad with Lining
151657	Screw (6-40 x 1/4 Fil.)	153394	Back Pad with Lining
151658	Screw $(6-40 \times 5/16 \text{ Fil.})$	153395	Nut Plate
151685	Screw (4-40 x $5/16$ Fil.)	1 5339 7	Cover Arm
151692	Screw (6-40 x 3/16 Fil.)	153403	Copy Tray





*PART OF 152942 CABLE ASSEMBLY.

FIGURE 4-3 152314 COPY AND MARGIN LAMP SET OF PARTS

FIGURE 4-2. I523I3 SHOCK MOUNTS SET OF PARTS

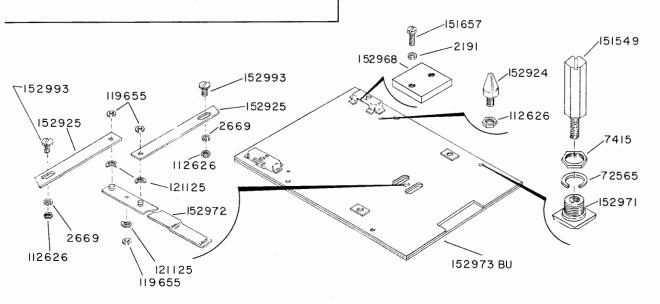
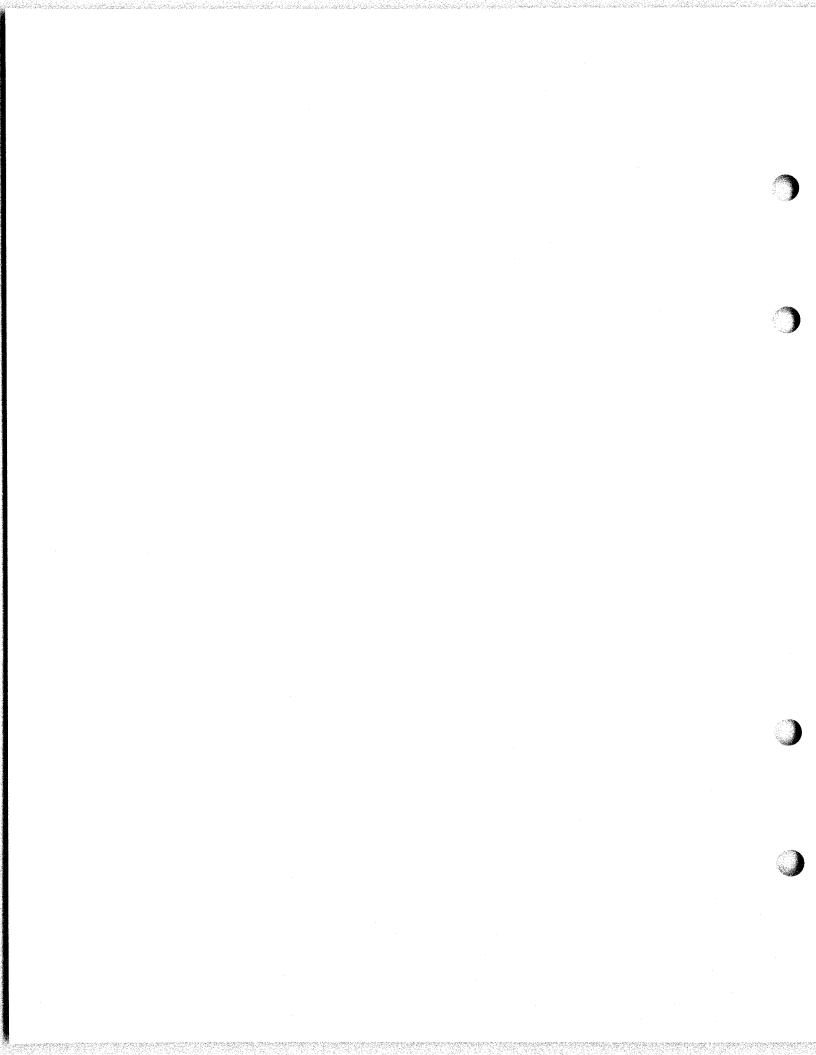


FIGURE 4-4. I52969 BU BASE PLATE SET OF PARTS

NUMERICAL INDEX - FIGURES 4-2, 4-3, 4-4

Part		Part	
Number	Description	Number	Description
	T - 1 TAT - 1	1 51 002	Light Shield
2191	Lock Washer	151983	
2322	Lock Washer	152313	Shock Mount Set of Parts
2669	Lock Washer	152314	Copy and Margin Lamp Set of Parts
3 59 8	Nut (6-40)	152924	Stud
5816	Fiber Washer	152925	Latch
6745	Screw (10-32 x $1/2$ Hex.)	152942	Cable Assembly
6746	Screw (6-40 x 5/16 Hex.)	152968	Nut Plate
7002	Flat Washer	152969BU	Base Plate Set of Parts
7415	Nut $(1/2 - 32)$	152971	Bushing
72565	Lock Washer	152972	
80854	Screw $(6-40 \times 1-7/16 \text{ Fil.})$	152973BU	Plate with Strikes
89305	Screw $(1/4-20 \times 3/4 \text{ Hex.})$	152993	Shoulder Screw (10-32)
95320	Toggle Switch	153400	Incandescent Lamp (6 Watt)
112626	Nut (10-32)	153455	Resistor (600 ohms)
119655	Retaining Ring	153492	Receptacle Connector
121125	Spring Washer	153882	Shock Mount
151540	Lampholder		
151549	Special Screw (1/4-32)		
151657	Screw (6-40 x 1/4 Fil.)		



SECTION 5

ELECTRICAL SERVICE UNIT AND VARIABLE FEATURES

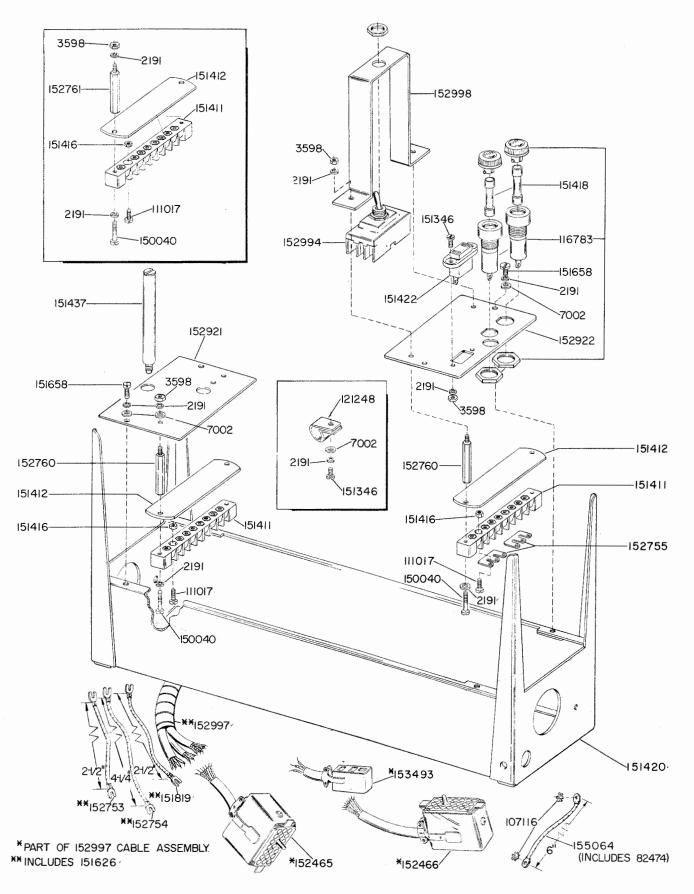


FIGURE 5-I. ELECTRICAL SERVICE UNIT

Part Number	Description	Part Number	Description
2191 3598 7002 82474 107116 111017 116783 121248 150040 151346 151411 151412 151416 151418 151420 151420	Lock Washer Nut (6-40) Flat Washer Terminal Lug (See 155064) Lock Washer Screw (6-40 x 5/16 Fil.) Fuse Holder Cable Clamp Screw (6-40 x 5/8 Fil.) Screw (6-40 x 3/8 Fil.) Insulating Block Insulator Nut (6-40) Fuse (10 amp) Electrical Service Assembly Container Receptacle Connector Stud	151626 151658 151819 152465 152466 152753 152755 152760 152761 152921 152922 152994 152997 152998 153493 155064	Terminal Lug Screw (6-40 x 5/16 Fil.) Jumper Assembly Plug Connector Plug Connector Jumper Assembly Jumper Assembly Terminal Strap Stud Stud Plate Plate Toggle Switch Cable Assembly Switch Bracket Receptacle Connector Wire Assembly
151437	Jour	_,,	•

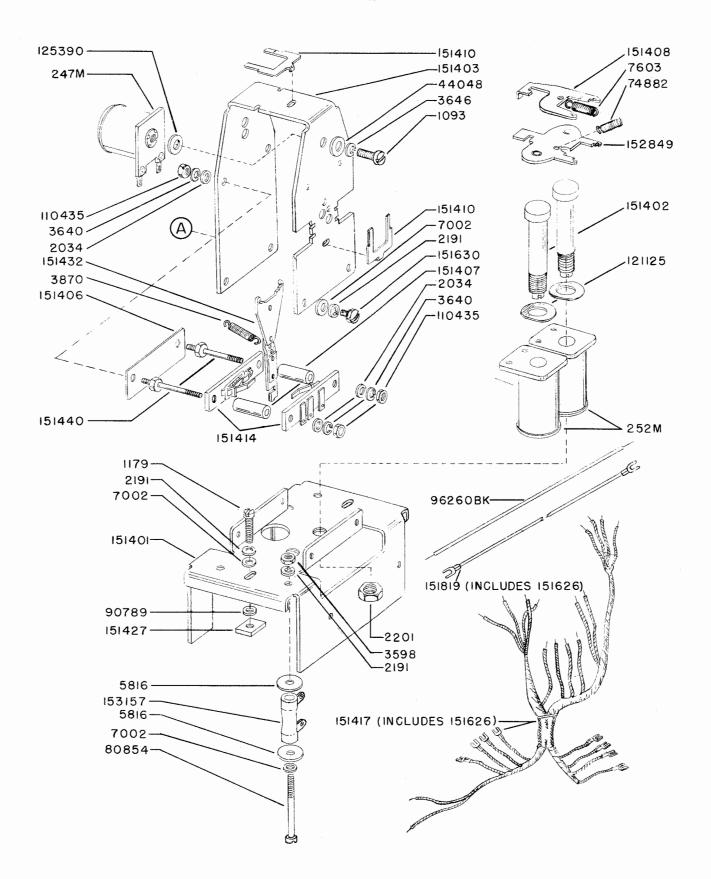


FIGURE 5-2. 153040 ELECTRICAL MOTOR CONTROL SET OF PARTS

Part		Part	
Number	Description	Number	Description
		303305	Camina Washan
	Magnet Coil	121125	Spring Washer
252M	Magnet Coil	125390	Flat Washer
1093	Screw (8-32 x 7/16 Fil.)	151401	Base
1179	Screw $(6-40 \times 5/8 \text{ Fil.})$	151402	Core
2034	Flat Washer	151403	Frame
2191	Lock Washer	151406	Insulator Plate
2201	Nut (5/16 - 32)	151407	Spacing Collar
3598	Nut (6-40)	151408	Lever
3640	Lock Washer	151410	Retaining Clip
3646	Lock Washer	151414	Sensitive Switch
3870	Spring	151417	Cable Assembly
5816	Fiber Washer	151427	Clamp Plate
7002	Flat Washer	151432	Armature
7603	Spring	151440	Stud
44048	Flat Washer	151626	Terminal Lug
74882	Spring	151630	Screw $(6-40 \times 1/4 \text{ Hex.})$
80854	Screw (6-40 x 1-7/16 Fil.)	151819	Jumper Assembly
	Flat Washer	152849	Armature
90789		153040	Electrical Motor Control Set of
•	Connector Wire	177040	Parts
110435	Nut (4-40)	153 157	Resistor (400 Ohms)
		エランエラ(restator (theo oring)

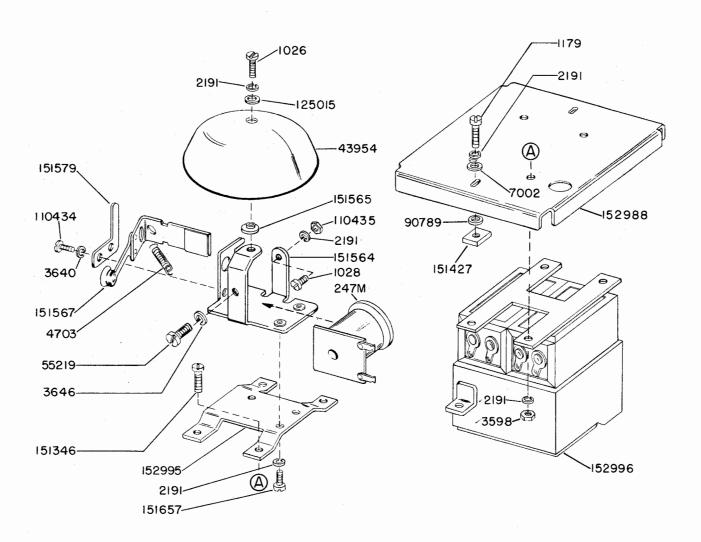


FIGURE 5-3 152999 FILTER AND BELL ASSEMBLY

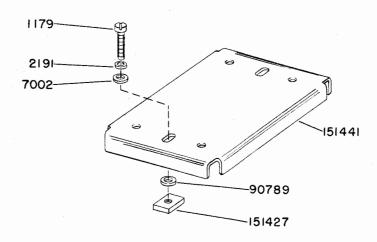
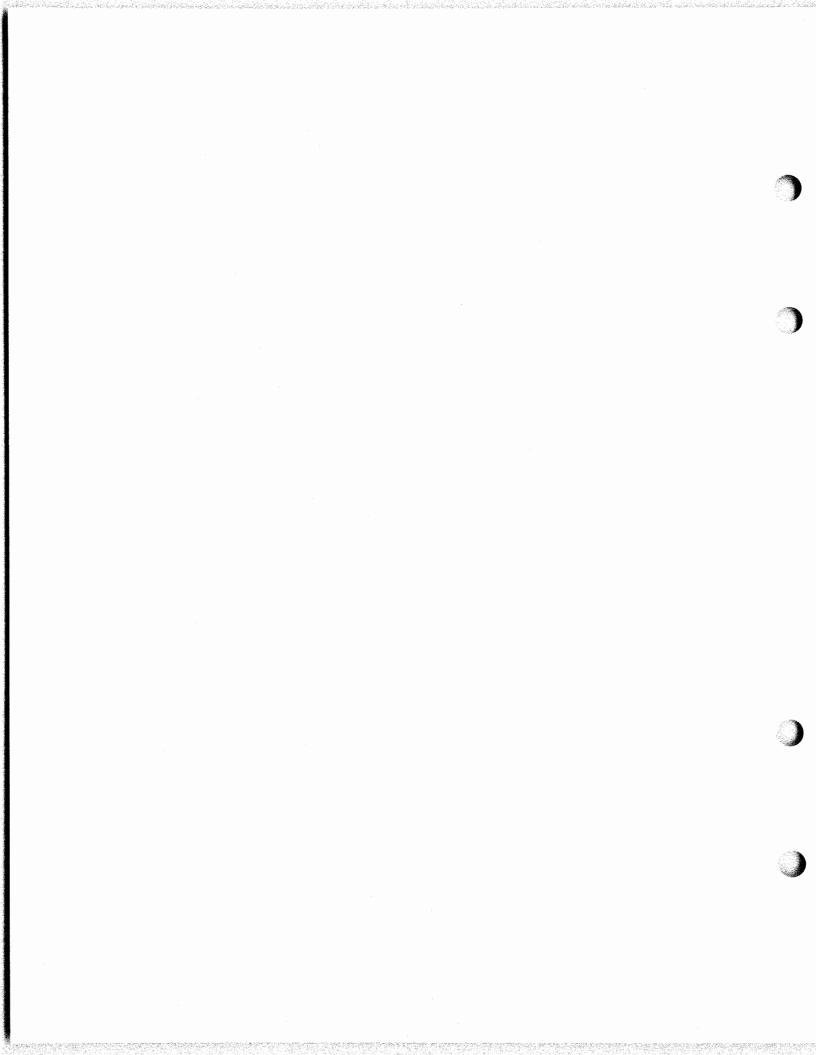


FIGURE 5-4. I52757 BLANK PLATE ASSEMBLY

NUMERICAL INDEX - FIGURES 5-3, 5-4

Part		Part	
Number	Description	Number	Description
24 7M	Magnet Coil	125015	Flat Washer
1026	Screw (6-40 x $3/8$ Fil.)	151346	Screw (6-40 x 3/8 Fil.)
1028	Screw $(4-40 \times 7/32 \text{ Fil.})$	151427	Clamp Plate
1179	Screw $(6-40 \times 5/8 \text{ Fil.})$	151441	Blank Plate
2191	Lock Washer	151564	Bracket
3598	Nut (6-40)	151565	Shoulder Bushing
3640	Lock Washer	151567	Armature
3646	Lock Washer	151579	Retaining Plate
4703	Spring	151657	Screw $(6-40 \times 1/4 \text{ Fil.})$
7002	Flat Washer	152757	Blank Plate Set of Parts
43954	Bell	152988	Cover Plate
55219	Screw (8-32 x 3/8 Fil.)	152995	Bell Bracket
90789	Flat Washer	152996	Electrical Noise Suppressor
110434	Screw (4-40 x 1/4 Fil.)	152999	Filter and Bell Assembly
110434	Nut. (1-40)	-,,,	•



SECTION 6

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ORIGINAL 6-1

Numbers following the description indicate the page.

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                                                                   Flat Washer, 1-4, 1-6, 1-10, 1-22,
                                                                   1-24, 1-26, 2-2, 2-6, 2-8, 2-10, 2-12,
250M
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        Coil, Magnet, 5-4
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252M
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1028
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        Screw (8-32 x 7/16 Fil), 5-4
1093
                                                                   Nut (1/2 \times 32), 4-4
                                                           7415
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78533	Spring, 2-12	104807		
80581	Spring, 1-20, 2-34, 2-38	104827		
80854	Screw (6-40 x 1-7/16 Fil), 4-4, 5-4	105028		
81731	Spring, 1-26, 2-18, 2-50	106047	Screw $(1/4-32 \times 1/2 \text{ Hex})$, 1-2	
81778	Screw (4-40 x 3/16 Fil), 2-10	107116	Lock Washer, 5-2	
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82463	Spring, 2-6, 2-8, 2-38	108891		
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82860	Spring, 1-24	109757		
84575	Spring, 2-20, 2-38		Felt Washer, 1-18, 2-6, 2-8	
85407	Spring, 2-46		Spring, 2-18	
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86079	Felt Washer, 1-18		2-12, 2-18, 2-20, 2-26, 2-36, 2-42,	
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90361	Felt Washer, 2-6, 2-8, 2-30, 2-32,	110000		
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90573	Spring, 1-18	111346	Spring, 4-2	
90599	Shim, 2-2	111347		
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90789	Flat Washer, 5-4, 5-6	111767	Flat Washer, 1-12	
90791	Lock Washer, 1-12, 1-18, 2-30	112626		
90819	Felt Washer, 2-24, 2-36		2-18, 2-22, 2-30, 2-32, 2-44, 4-4	
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93729	Felt Wick, 2-2		2–16, 2–50	
93758	Felt Washer, 1-16, 1-24, 2-2,	119649	Retaining Ring, 1-12, 1-16, 1-18, 2-6,	
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93879	Felt Oiler, 2-38	119651	Retaining Ring, 1-8, 1-12, 1-20, 1-22,	
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150148		150343	Lever (Left), 2-6
150149	(/)		Lever (Right), 2-8
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